



MAHARASHTRA NATURAL GAS LIMITED

(MNGL)

**TENDER FOR LAYING AND CONSTRUCTION OF 10", 6" &
4" STEEL PIPELINE NETWORK AND ASSOCIATED WORKS
ON RATE CONTRACT BASIS FOR THE PERIOD OF 2 YEARS
IN PUNE GA OF MNGL.**

UNDER OPEN DOMESTIC

COMPETITIVE BIDDING

(THROUGH E-TENDERING MODE)

Bid Document No.: MNGL/CP/2024-25/53

VOLUME III OF III

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- | | |
|--|-----------------------|
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- | | |
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S.No.	DESCRIPTION	QTY.
1	10" BALL VALVE (EXTENDED STEM) WITH ACTUATOR	- 01 NO.
2	4" BALL VALVE (EXTENDED STEM)	- 02 NOS.
3	4" PLUG VALVE (EXTENDED STEM)	- 02 NOS.
4	4" BALL VALVE	- 01 NO.
5	3/4" BALL VALVE	- 04 NOS.
6	BARRER TEE 10"x10"x4"	- 03 NOS.
7	TEE 4"x4"x4"	- 01 NO.
8	1" SCHW. 14' FT. 2#	- 01 NO.

	BALL VALVE		
	PLUG VALVE.		
	DISC END		
	F.G.L.	FINISHED GROUND LEVEL	
	F.R.L.	FINISHED ROAD LEVEL	
	I.J.	INSULATING JOINT	
			VALVE PIT AREA
			ROAD
			CHAINLINK FENCING

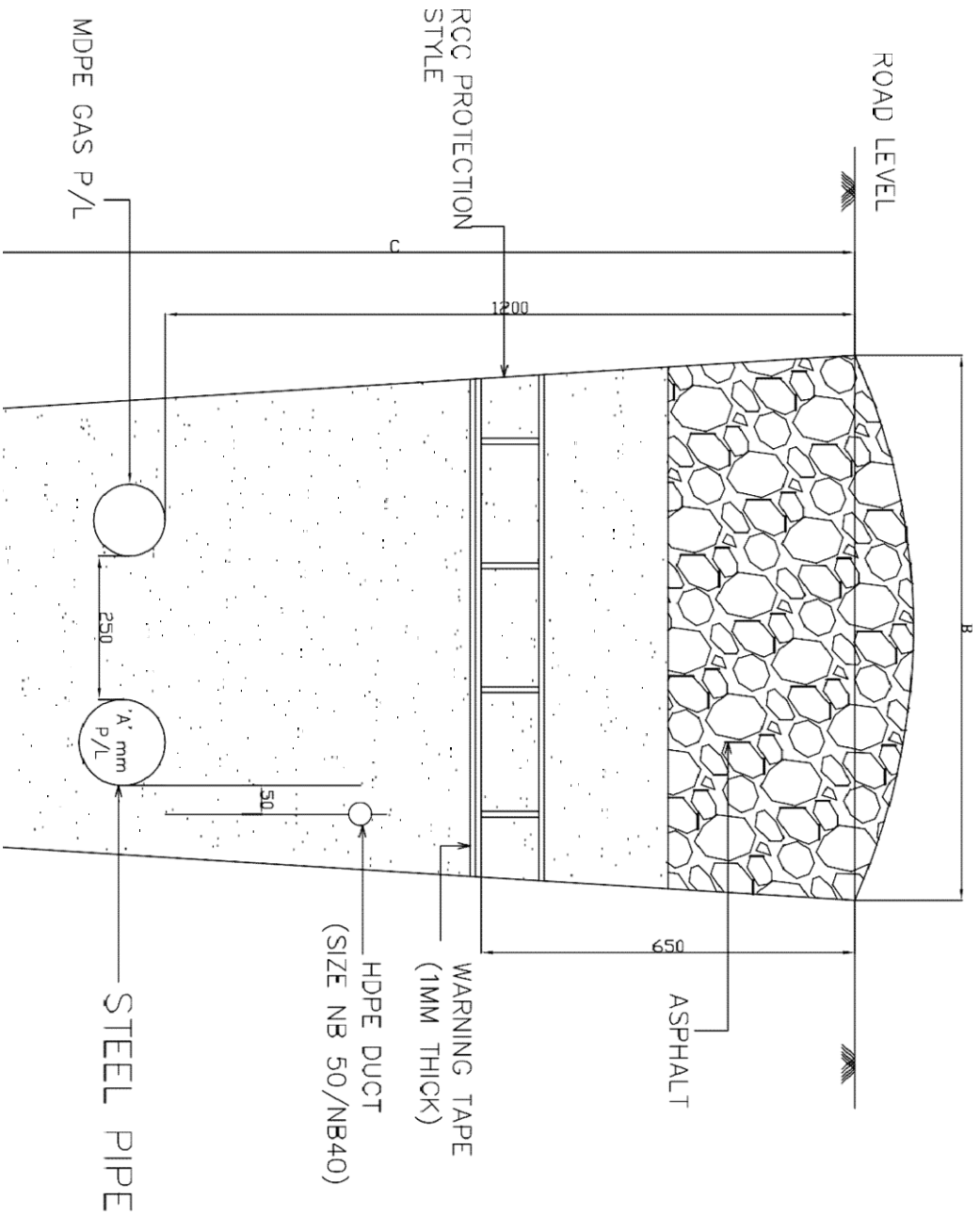
NOTES:

1. ALL DIMENSIONS ARE IN MM, UNLESS OTHERWISE MENTIONED.
2. FINISHED GROUND LEVEL +0.00 CORRESPONDS TO THE TOP OF THE NEAREST EXISTING ROAD LEVEL.
3. LOCATION OF GATE SHOWN ABOVE ARE OF INDICATIVE ONLY. HOWEVER FIRM LOCATION OF GATE SHALL BE DECIDED AS PER SITE CONDITION.

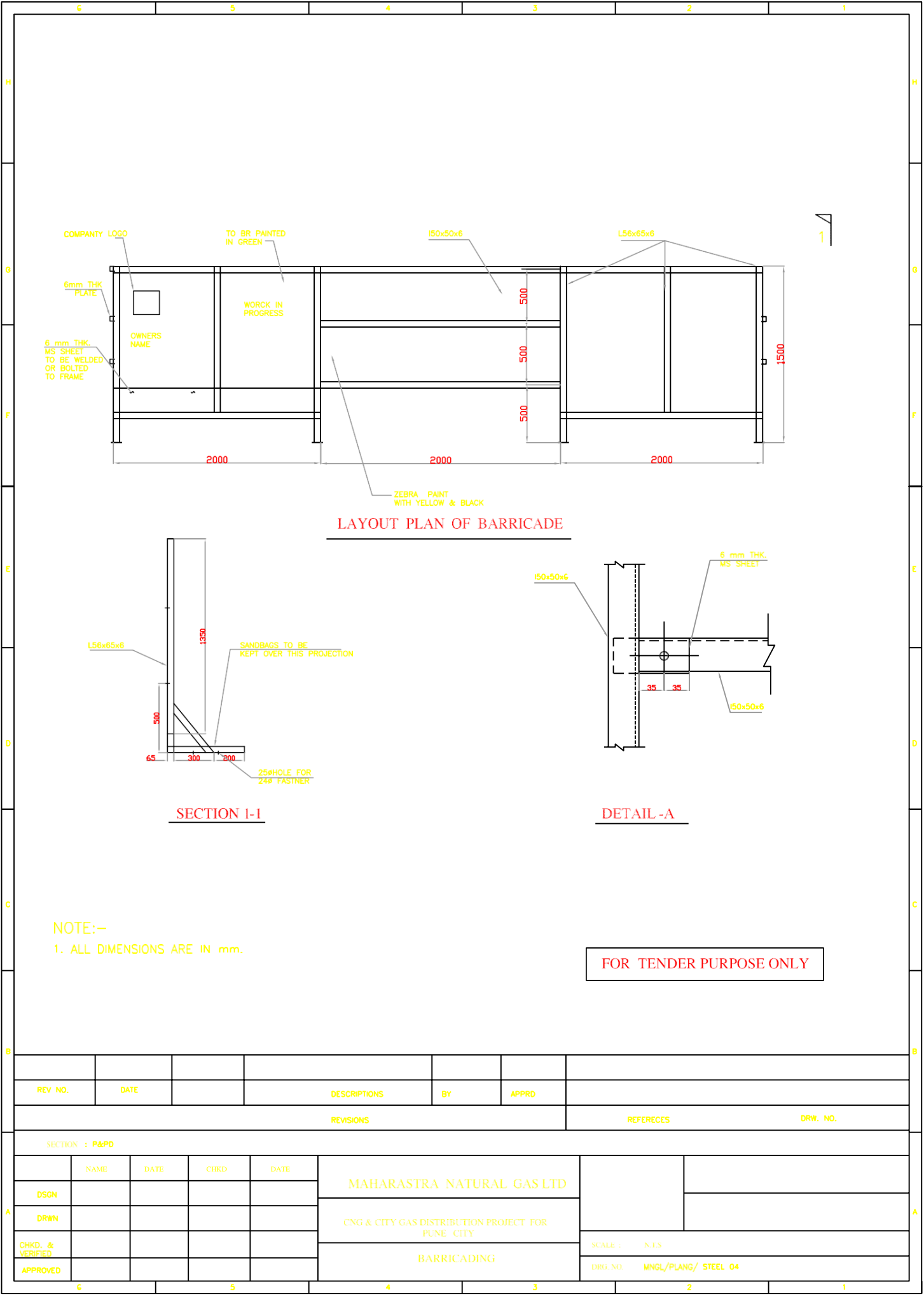
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महाराष्ट्र नॅचरल गॅस लिमिटेड
MAHARASTRA NATURAL GAS LTD

DRG No. MNG/L/Ping./Steel/02



ALL



LAYOUT PLAN OF BARRICADE

SECTION I-I

DETAIL -A

NOTE:-
1. ALL DIMENSIONS ARE IN mm.

FOR TENDER PURPOSE ONLY

REV NO.		DATE				DESCRIPTIONS		BY		APPRD	
REVISIONS										REFERECES	
SECTION : P&PD											
	NAME	DATE	CHKD	DATE	MAHARASTRA NATURAL GAS LTD						
DSGN											
DRWN					CNG & CITY GAS DISTRIBUTION PROJECT FOR PUNE CITY						
CHKD. & VERIFIED					BARRICADING				SCALE : 1 : 1		
APPROVED									DRG. NO. MNGL/PLANG/ STEEL 04		

5 1 24 3 3 42 15

G G

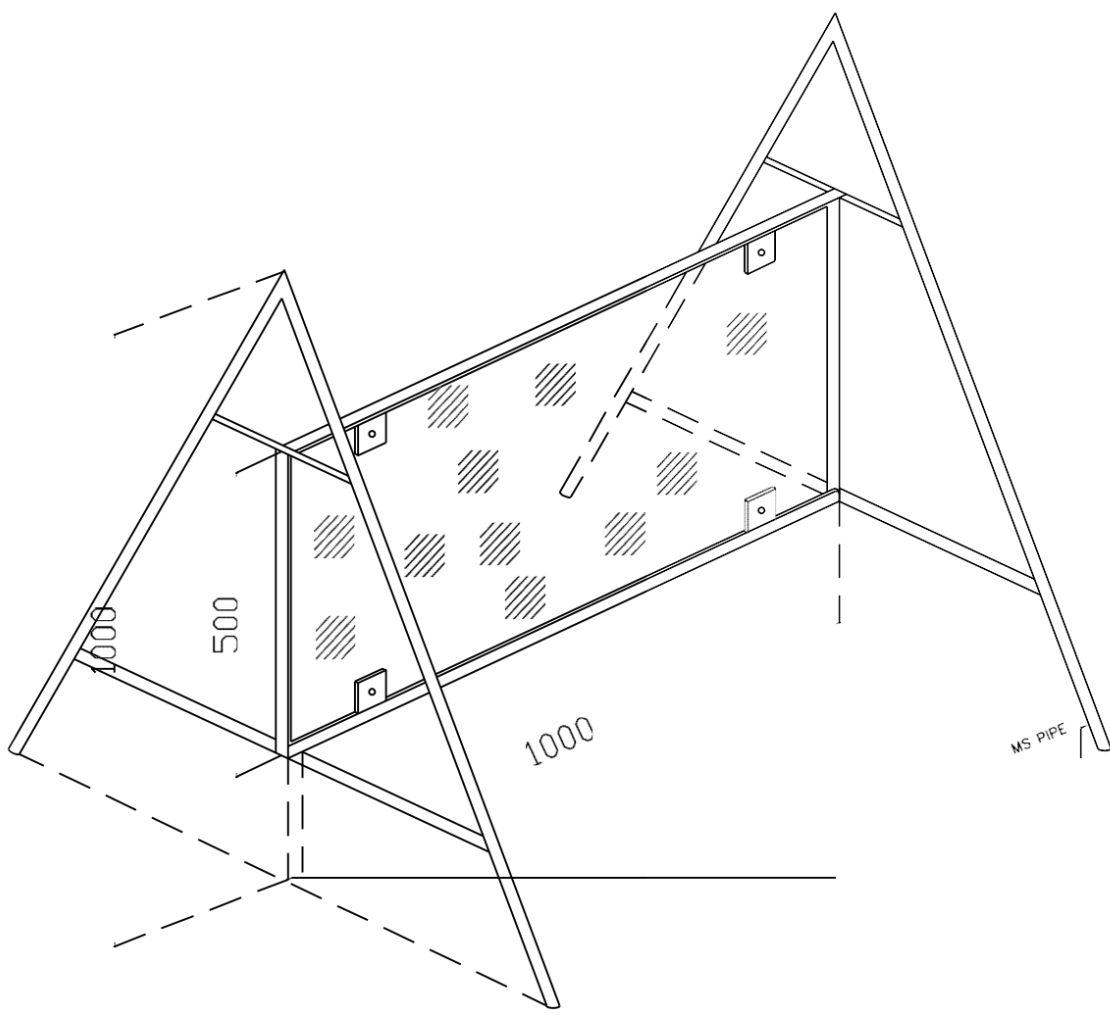
F F

E E

D D

C C

B B



IN RED — CAUTION

IN BLACK — WORK IN PROGRESS

— LATING OF HITH PRESSURE PIPELINE

CLIENT : CLIENT'S NAME

CONTRACTOR : CONTRACTOR'S NAME

EMERGENCY PHONE NOS :

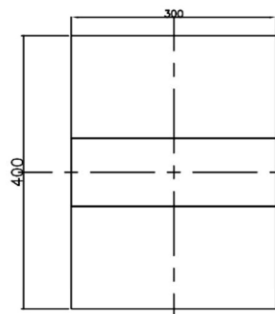
NOTES: -
1. ALL DIMENSIONS ARE IN mm

FOR TENDER PURPOSE ONLY

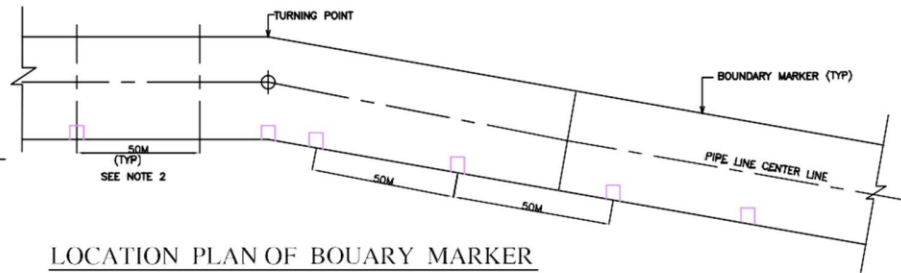
A A

REV NO.	DATE	ZONE	DESCRIPTIONS	BY	APPRD	REVISIONS	DRG NO.
MAHARASTRA NATURAL GAS LTD.							
CNG & CITY GAS DISTRIBUTION IN PUNE							
CAUTION BOARD							SCALE :- NTS
							DRG. NO. M N G L / PLANG STEEL/05

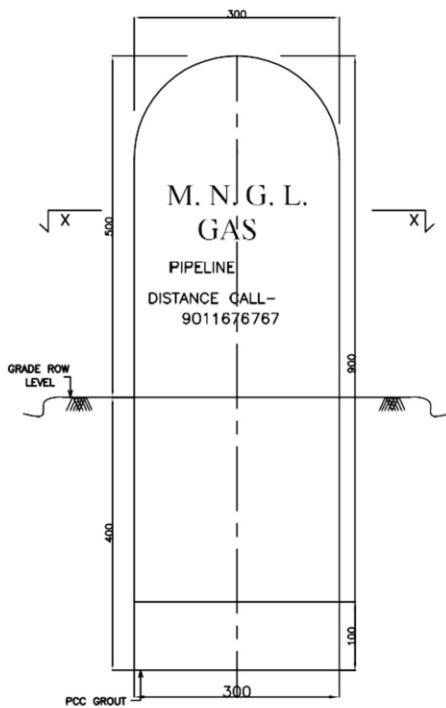
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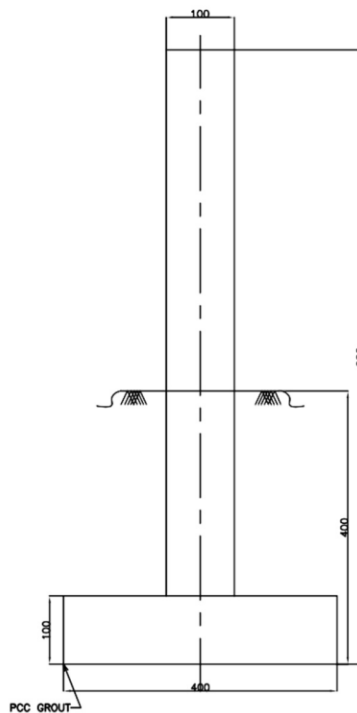
PLAN



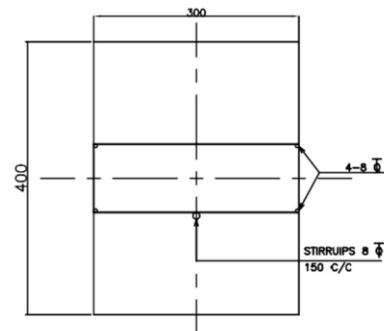
LOCATION PLAN OF BOUARY MARKER



ELEVATION



SIDE VIWE

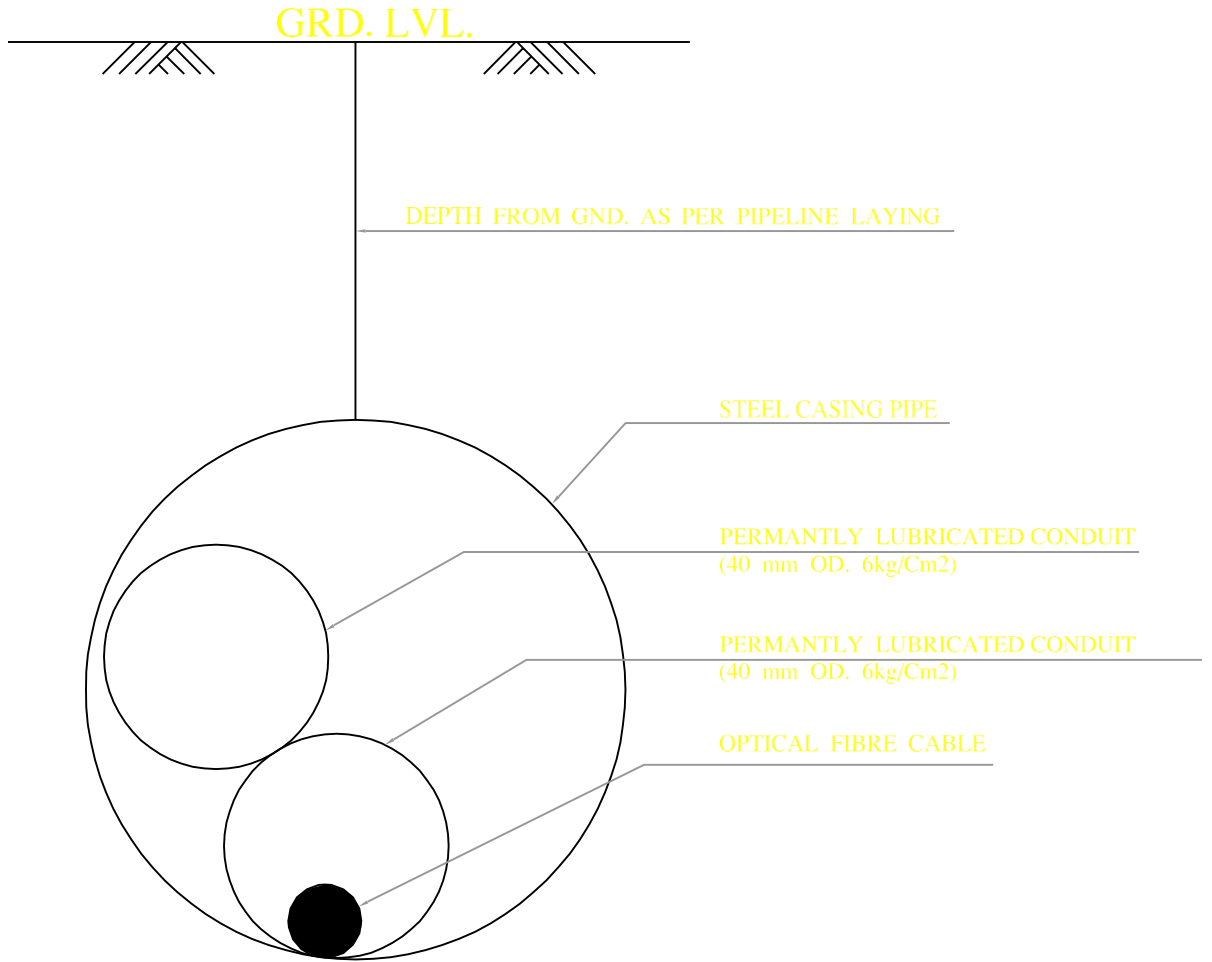


SECTION X-X

NOTES:-

1. ALL DIMENSIONS ARE MM UNLESS OTHARWISE SPECIFIED.
2. MARKERS SHALL BE INSTALLED IN EVERY 50M INTERVAL AS PER INSTRUCTION OF EIC
3. ALL BOUNDARY MARKERS SHALL BE PRECAST AND INSCRIPTIONS SHALL BE ENGAVED CENTRALLY IN THE MOLULD ON ONE FACE .
4. LETTERS SHALL BE 60 HIGH AND 5 DEEP.
5. INSCRIPTIONS SHALL THE PIPELINE.
6. CONCRETE FOR BOUNDARY MARKERS SHALL BE 20.
7. ABOVE GROUND PART OF BOUNDARY MARKERS BE PAINTED YELLOW WITH MINIMUM THREE COATS OF APPROVED QUALITY
PAINT INSCRIPTIONS SHALL BE PAINTED BLACK.(35MICRONS COAT)

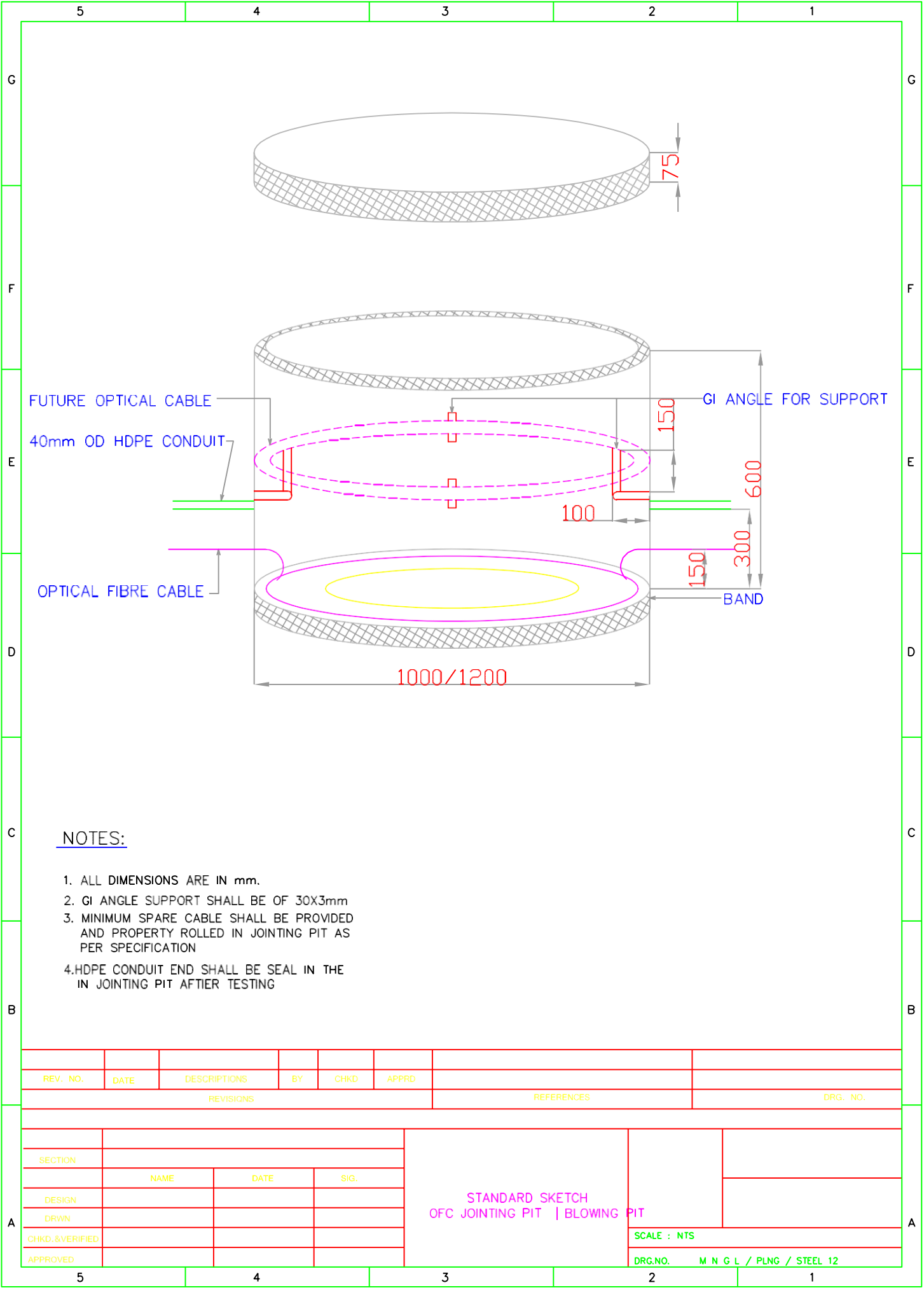
REV NO.	DATE	ZONE	DESCRIPTIONS	BY	APPRD	DRG . NO.
REVISIONS						REFRECNCES
MAHARASTRA NACHURAL GAS LTD						DRG . NO.
CNG & CITY GAS DISTRIBUTION IN PUNE						SCALE : N.T.S
DSGN						DRG. NO. M N G L / PLAN /STEEL/06
DRWN						



NOTE :-

1. OPTICAL FIBER SHALL BE LAID ON RIGHT SIDE OF THE PIPELINE IN THE DIRECTION OF GAS FLOW.
2. OFC SHALL BE LAID AS PER THE SPECIFICATION NO. MEC/S/05/E5/T/001 REV-0

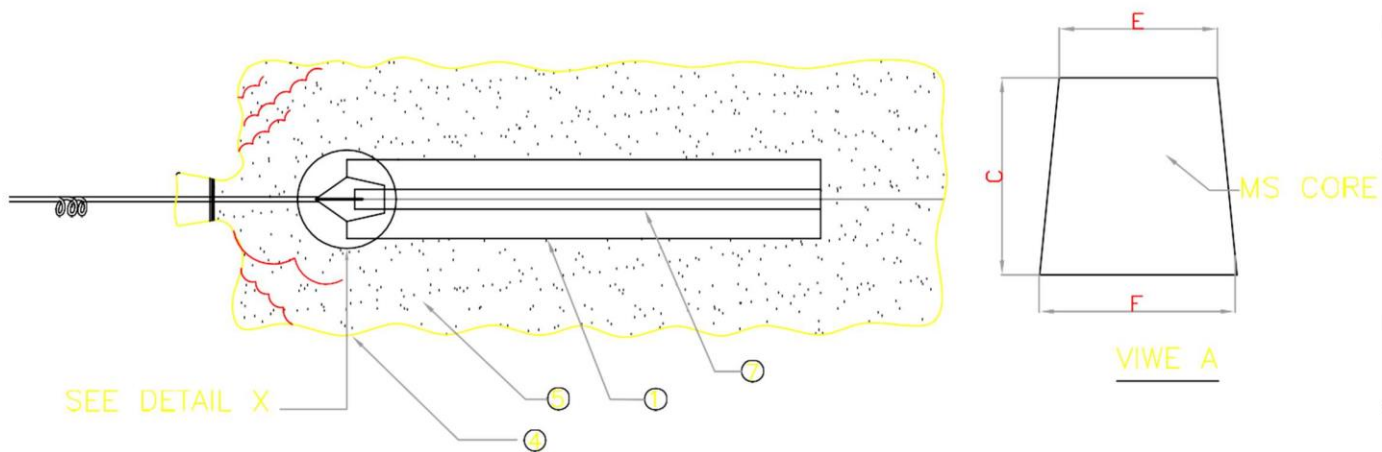
REV NO.	DATE		DESCRIPTIONS	BY	APPRD		
REVISIONS						REFERECES	DRW. NO.
SECTION : P&PD							
	NAME	DATE	CHKD	DATE	OPRTICAL FIBER CABLE LAYING (CASSED CROSSING) 2 Nos. HDPE DUCT		
DSGN							
DRWN							
CHKD& VERIFIED							
APPROVED							
						SCALE : N.T.S	
						DRG. NO. MNGL/PLANG/ STEEL 11	
6	5	4	3	2	1		



NOTES:

- 1. ALL DIMENSIONS ARE IN mm.
- 2. GI ANGLE SUPPORT SHALL BE OF 30X3mm
- 3. MINIMUM SPARE CABLE SHALL BE PROVIDED AND PROPERTY ROLLED IN JOINTING PIT AS PER SPECIFICATION
- 4.HDPE CONDUIT END SHALL BE SEAL IN THE IN JOINTING PIT AFTER TESTING

REV. NO.	DATE	DESCRIPTIONS	BY	CHKD	APPRD			
REVISIONS						REFERENCES	DRG. NO.	
SECTION					STANDARD SKETCH OFC JOINTING PIT BLOWING PIT			
	NAME	DATE	SIG.					
DESIGN								
DRWN								
CHKD.&VERIFIED						SCALE : NTS		
APPROVED						DRG.NO. M N G L / PLNG / STEEL 12		



PER-PACKED ZINC ANODE

CHEMICAL COMPOSITION OF ANODE (% WEIGHT)

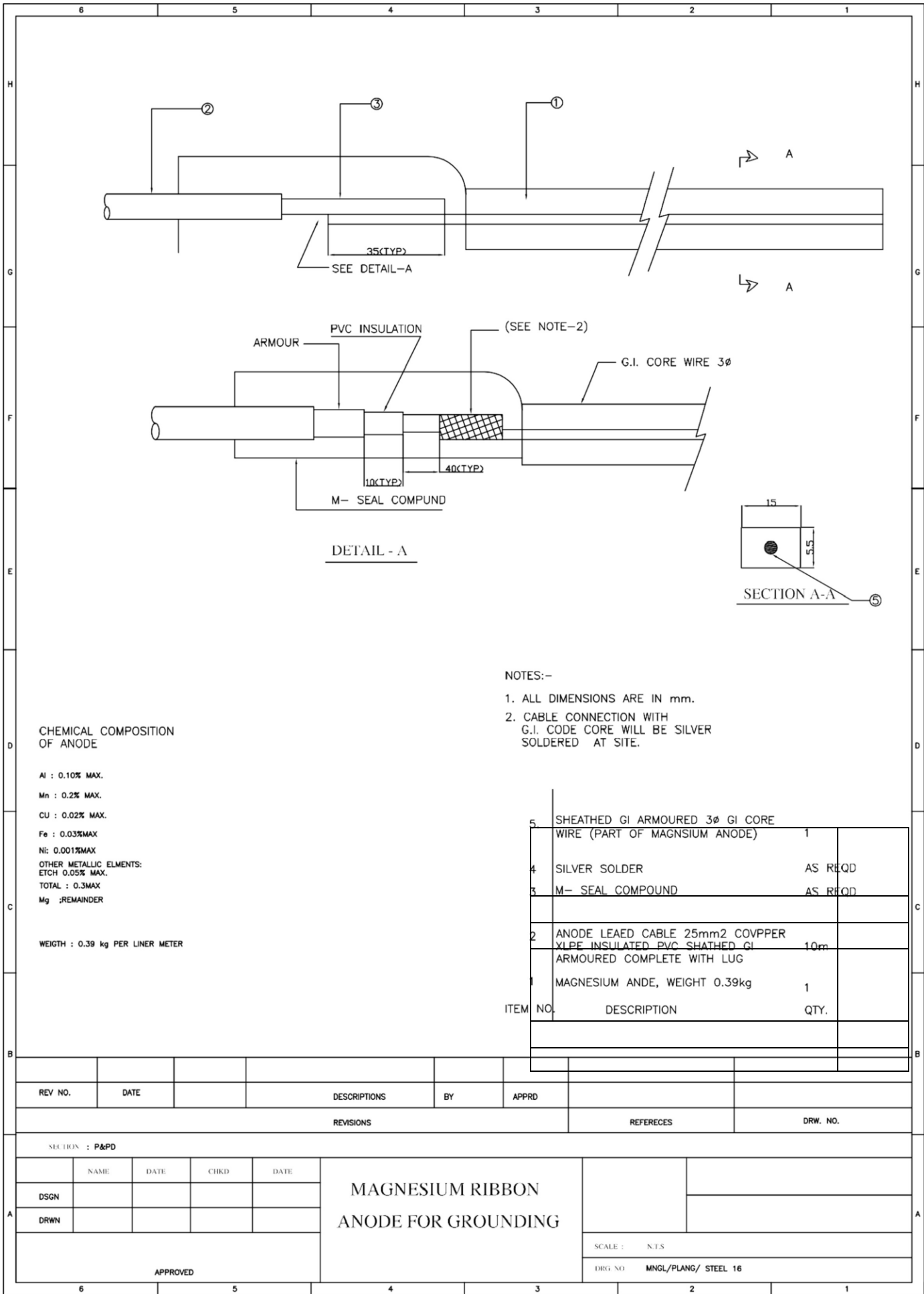
CHEMICAL	TYPE- I	TYPE- II
Al	: 0.1% - 0.5 %	0.005% MAX
Cd	: 0.25% - 0.07%	0.003% MAX
Cu	: 0.005% MAX	0.002% MAX
Fe	: 0.005% MAX	0.0014% MAX
Pb	: 0.006% MAX	0.003% MAX
OTHERS	: 0.1% MAX	—
Zn	: REMAINDER	REMAINDER

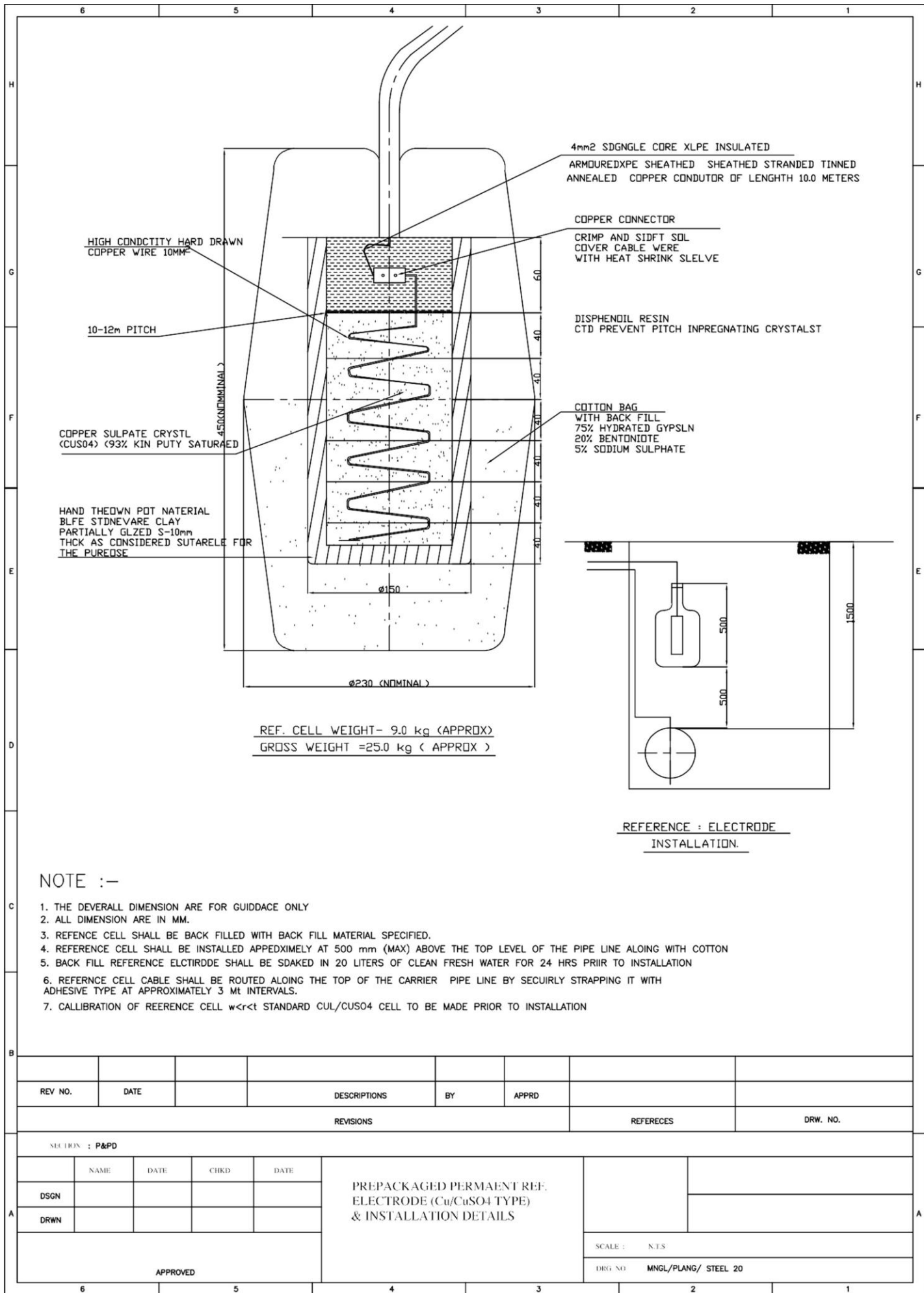
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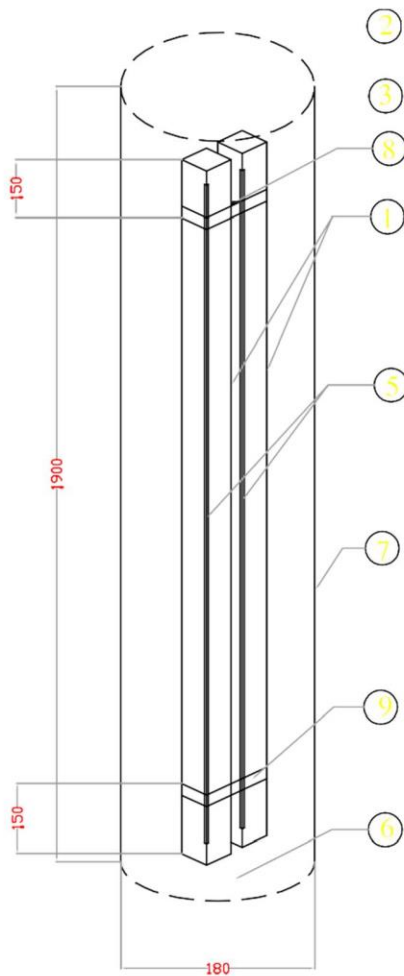
1. ANODE COMPOSITION, NET WEIGHT GROSS WEIGHT, DIMENSIONS SHALL BE FURNISHED BY CONTRACTOR
2. ANODE TAIL CABLE SHALL BE HIGH CONDUCTIVITY, STRANDED, COPPER CONDUCTOR, 600/1100 V GRADE XLPE INSULATED, PVC SHEATHED & UNARMED.

7	2.5 THICK X 15 WIDE GI CORE STRIP (PART OF ZINC ANODE)	
6	SILVER SOLDER	AS REQD.
5	BACKFILL MATERIAL	AS REQD.
4	COTTON BAG	1
3	M- SEAL COMPOUND	AS REQD.
2	ANODE TAIL CABLE PE INSULATED, PVC SHEATHED, UNARMED 8 mm ² SINGLE CORE COPPER, 600/1100 V.	AS REQD.
1	ZINC ANODE, WEIGHT 17 lbs (7.7kg)	1
ITEM	DESCRIPTION	QTY.
BILL OF MATERIALS		

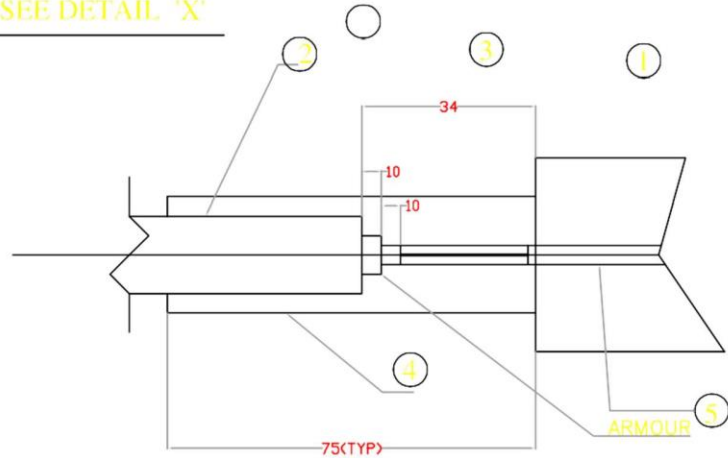
REV. NO.	DATE	DESCRIPTIONS	BY	APPROD	REVISED	DRW. NO.
REVISIONS						
REFERENCES						
DRAW. NO.						
<div> <div> <div>DESIGN</div> <div>DRAWN</div> </div> <div> <div>NAME</div> <div>DATE</div> <div>CHECK</div> <div>DATE</div> </div> </div>						
<div> <div>APPROVED</div> <div>PREPACKAGED ZINC ANODE</div> </div>						
<div> <div>SCALE: 1/2" = 1'-0"</div> <div>UNIT: MM/PLANT/STEEL 14</div> </div>						



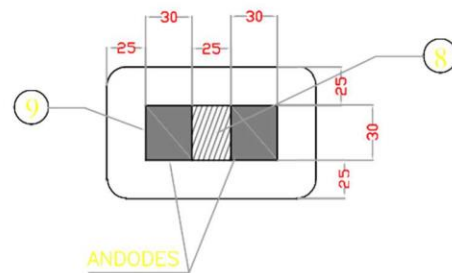




SEE DETAIL 'X'



DETAIL 'X'



NOTES :-

1. ALL DIMENSIONS ARE IN mm.
2. ZINC GROUNDING CELLS SHALL BE INSTALLED VERTICALLY SUCH THAT THE TOP OF THE CELL IS APPROX AT THE SAME ELEV. AS PIPE BOTTOM.
3. ALL CABLE LEAD FOR ZINC GROUNDING CELL SHALL BE AS SHORT AND DIRECT AS POSSIBLE.
4. GROUNDING CELL CABLE ARMOUR SHALL NOT HAVE ELECT. CONNECTION TO ANODE.

ZINC ANODE COMPOSITION (% WEIGHT)

ALUMINIUM	0.005% MAX
MAGNESIUM	0.003% MAX
COPPER	0.002% MAX
IRON	0.0014% MAX
LEAD	0.003% MAX
OTHERS	—

ZINC REMAINDER

ZINC ALLOY CONFORMING TO ASTM-B-418-G7

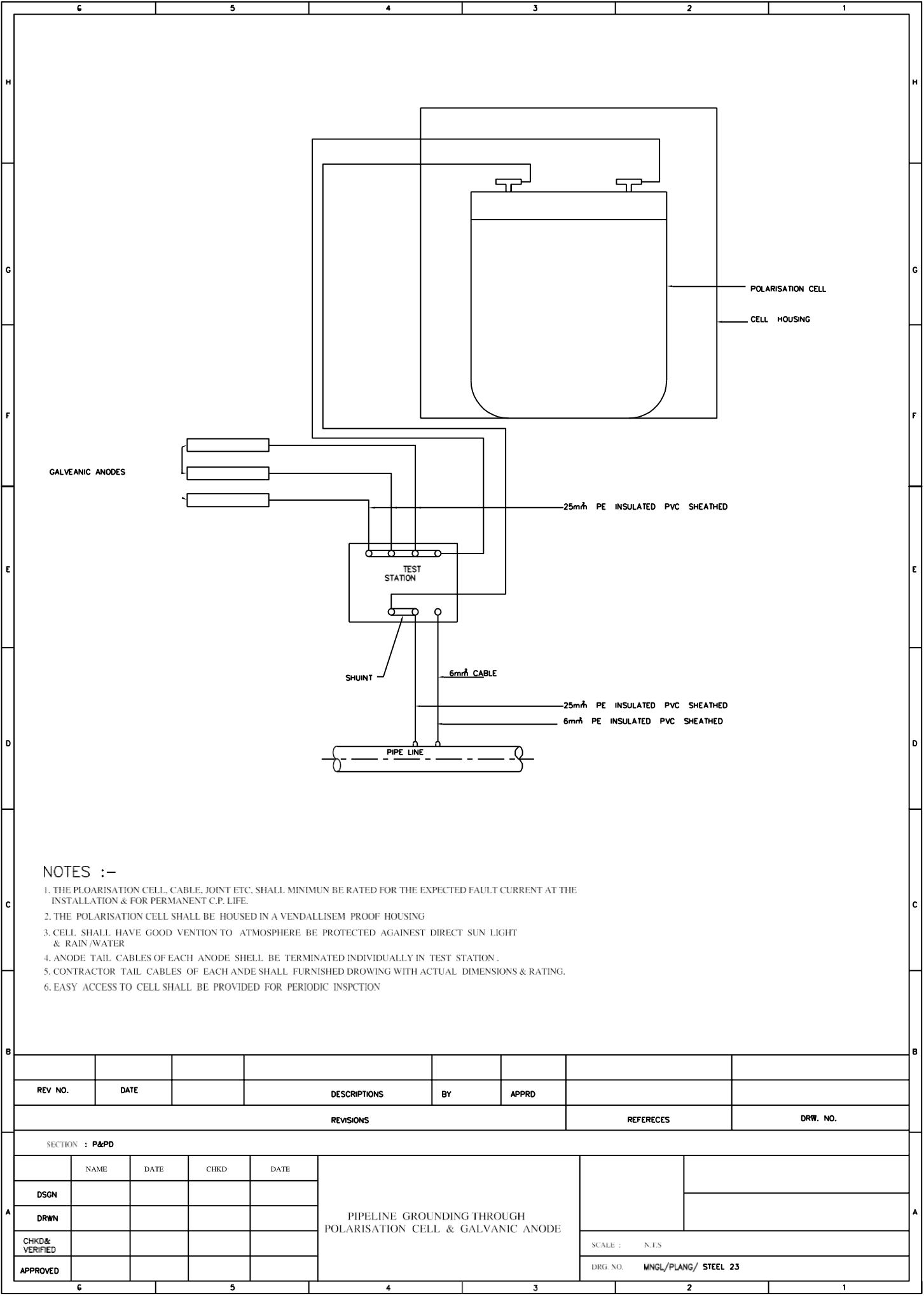
BACKFILL COMPOSITION

GYPHUM	75%
BENTONITE	20%
SODIUM SULPHATE	5%

ITEM NO.	DESCRIPTION	QTY
1	IAP- STRAP	AS REQD.
2	ZINC ANODE	1
3	CONCRETE	1
4	ARMOUR	1
5	ARMOUR	1
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99	ARMOUR	1
100	ARMOUR	1

BILL OF MATERIALS

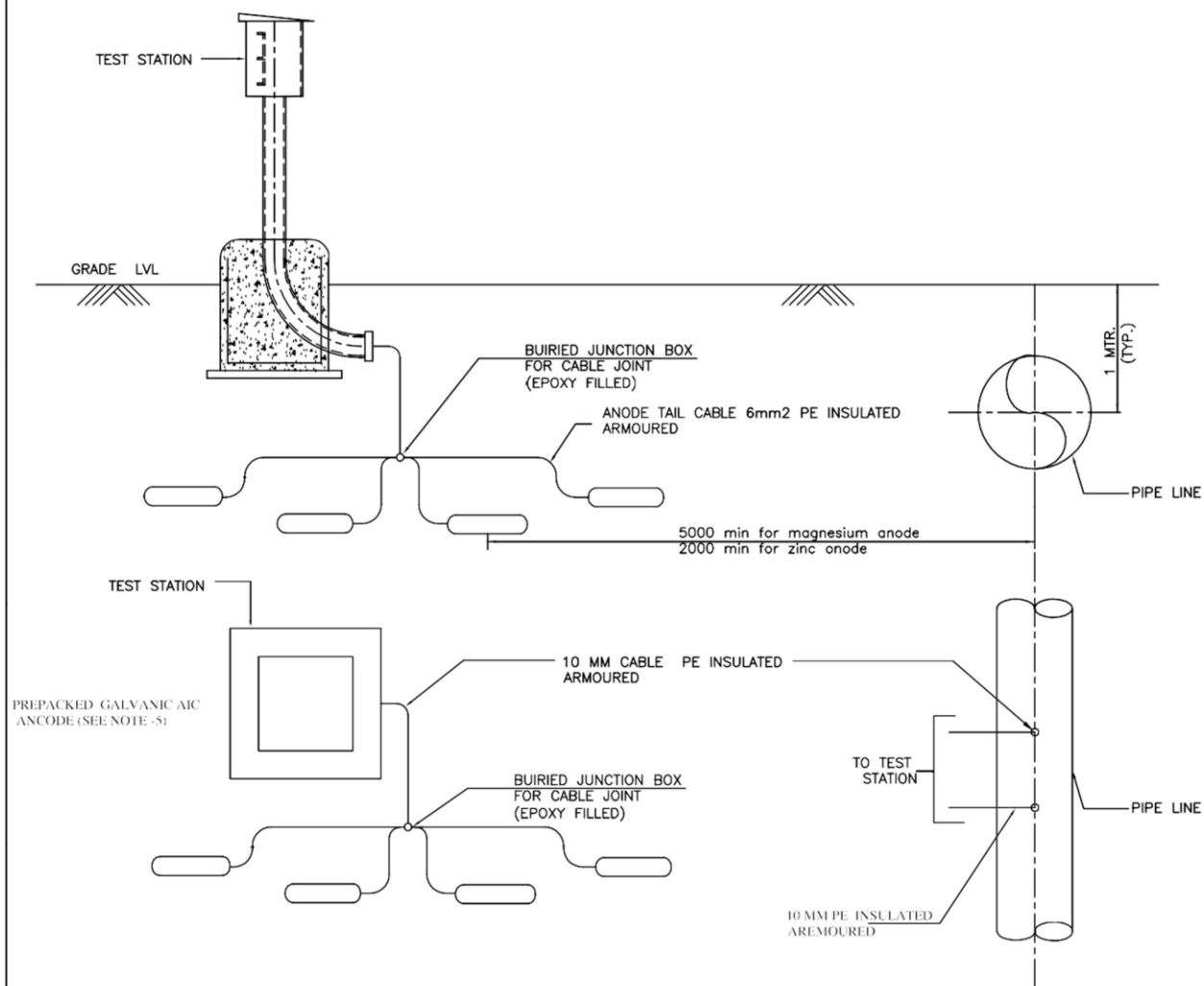
REV NO.	DATE	ZONE	DESCRIPTIONS	BY	APPROD	REV NO.	DATE	ZONE	DESCRIPTIONS	BY	APPROD															
REVISIONS						REFERENCES																				
DRAW. NO.						DRAW. NO.																				
<div style="display: flex; justify-content: space-between;"> <div> <p>SECTION 2 P&P</p> <table border="1"> <tr> <th>NO.</th> <th>NAME</th> <th>DATE</th> <th>CHKD</th> <th>DATE</th> </tr> <tr> <td>1</td> <td>DESIGN</td> <td></td> <td></td> <td></td> </tr> <tr> <td>2</td> <td>DRAWN</td> <td></td> <td></td> <td></td> </tr> </table> </div> <div> <p>DETAILS OF ZINC GROUNDING CELL</p> </div> <div> <p>SCALE: 1:10</p> <p>DATE: 10/10/2020</p> <p>BY: 10/10/2020</p> </div> </div>												NO.	NAME	DATE	CHKD	DATE	1	DESIGN				2	DRAWN			
NO.	NAME	DATE	CHKD	DATE																						
1	DESIGN																									
2	DRAWN																									
APPROVED						APPROVED																				



NOTES :-

- 1. THE POLARISATION CELL, CABLE, JOINT ETC. SHALL MINIMUM BE RATED FOR THE EXPECTED FAULT CURRENT AT THE INSTALLATION & FOR PERMANENT C.P. LIFE.
- 2. THE POLARISATION CELL SHALL BE HOUSED IN A VANDAL-PROOF HOUSING
- 3. CELL SHALL HAVE GOOD VENTILATION TO ATMOSPHERE BE PROTECTED AGAINST DIRECT SUN LIGHT & RAIN/WATER
- 4. ANODE TAIL CABLES OF EACH ANODE SHALL BE TERMINATED INDIVIDUALLY IN TEST STATION .
- 5. CONTRACTOR TAIL CABLES OF EACH ANODE SHALL FURNISHED DRAWING WITH ACTUAL DIMENSIONS & RATING.
- 6. EASY ACCESS TO CELL SHALL BE PROVIDED FOR PERIODIC INSPECTION

REV NO.	DATE		DESCRIPTONS	BY	APPRD		
REVISIONS						REFERECES	DRW. NO.
SECTION : P&PD							
	NAME	DATE	CHKD	DATE	PIPELINE GROUNDING THROUGH POLARISATION CELL & GALVANIC ANODE		
DSGN							
DRWN							
CHKD& VERIFIED						SCALE : N.T.S	
APPROVED						DRG. NO. MNGL/PLANG/ STEEL 23	



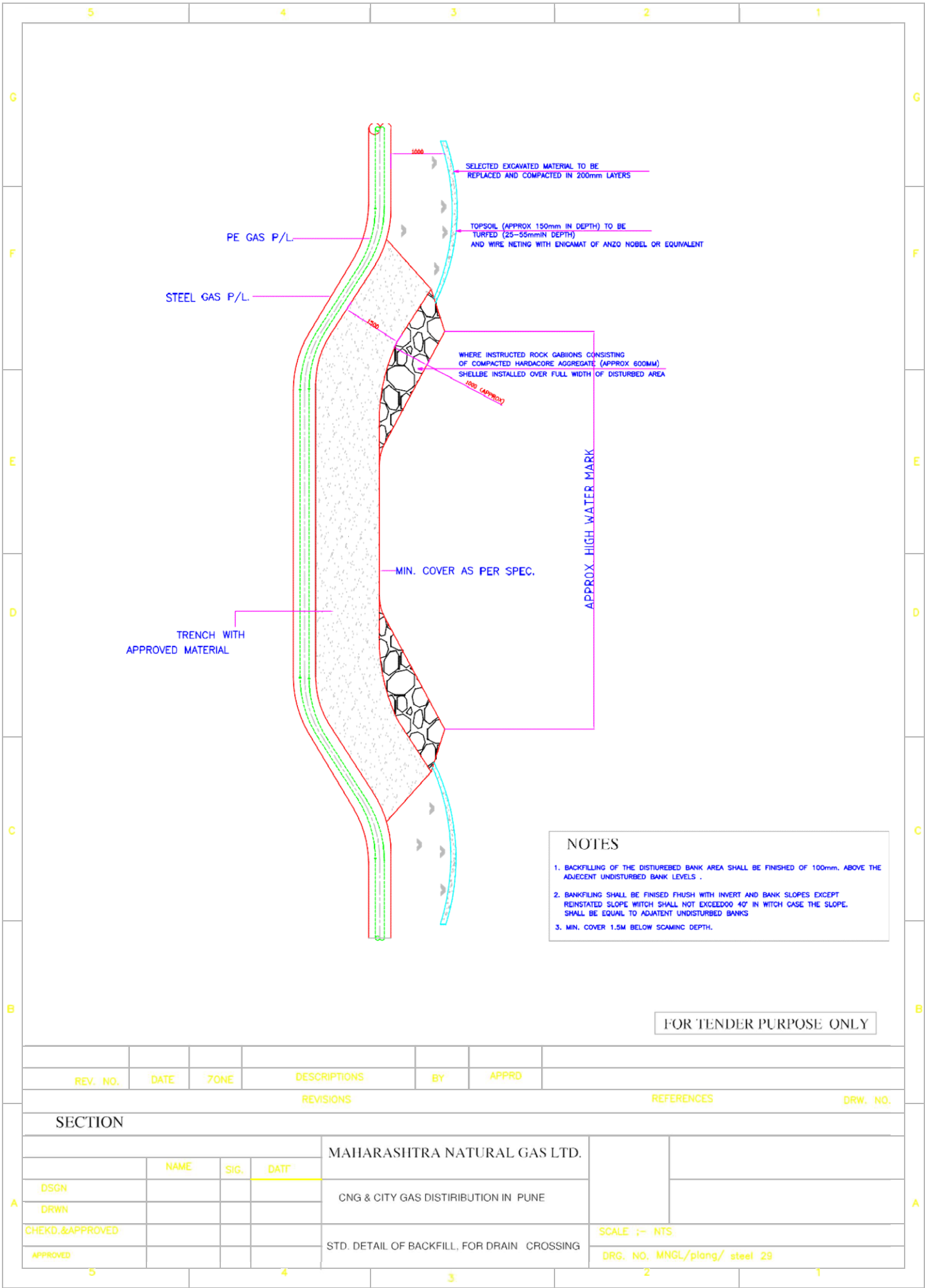
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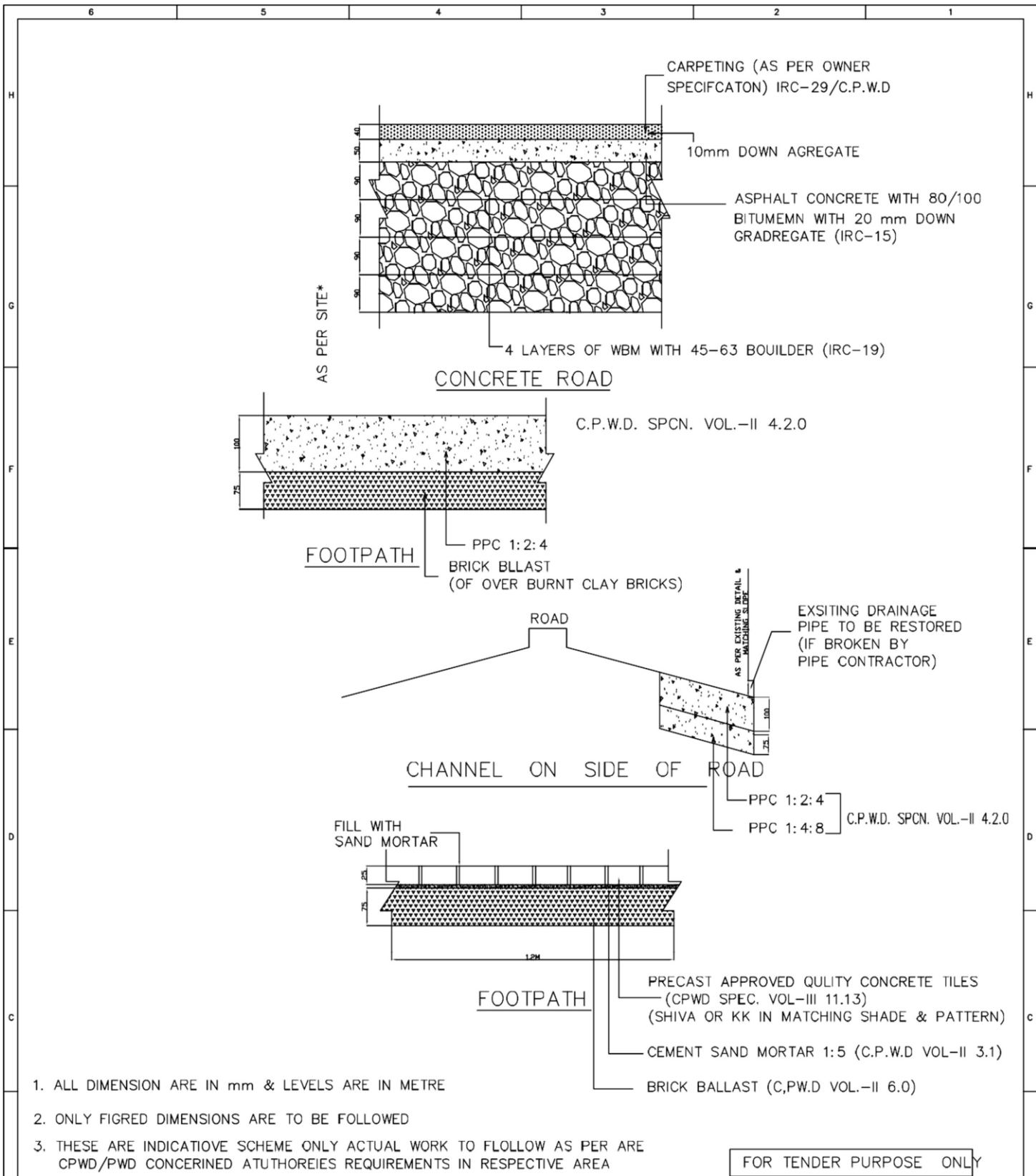
1. THE PREPACKED GALVANIC ANODE SHALL BE INSTALLED AT MINIMUM DEPTH EQUAL TO BOTTOM LEVEL OF PIPELINE.
2. ALL NATIVE BACKFILL SHALL BE FREE OF ROCKS, GARBAGE, PAPERS, ETC.
3. CABLE SHALL BE LAID WITH ENOUGH SLACKNESS TO AVOID DAMAGED TO CABLES DURING BACKFILLING ETC.
4. THE GALVANIC ANODES IN A SIMILAR MANNER AS SHOWN BUT ANODE TAIL CABLES OF EACH ANODE SHALL BE BROUGHT UP TO TEST STATION AND TERMINATED NO BURIED JUNCTION BOX SHALL BE USED
5. THE ANODE ARE SHOWN HORIZONTALLY LAID, ALTRNIVED NO BURIED JUNCTION BOX SHALL BE USED
6. ANODE TAIL CABLE & CABLE FROM BURIED JUNCTION BOX TO TEST STATION OR TEMPERATURE C.P. ANODE MAY BE PVC INSULATED TYPE.

REV NO.	DATE		DESCRIPTIONS	BY	APPRD		
REVISIONS						REFERECES	DRW. NO.
SECTION : P&PD							
	NAME	DATE	CHKD	DATE	GALVANIC ANODE INSTALLATION		
DSGN							
DRWN							
CHKD & VERIFIED							
APPROVED					SCALE : N.T.S.		
					DRG. NO. MNG/PLANG/ STEEL 24		
6			5		4	3	2
							1

30	VARIABLE RESISTANCE -0.1 OHM.	01
29	100 MM ØM.S. SCH.40 90° ELBLOW R=50	01
28	BILDING WIRE MS.	AS REQD.
27	PCC MIX 1:5:10	0.064m3
26	PCC MIX M20	0.324m3
25	ROD, 8# MS	28m
24	STIFFENER PLATE 8 THK	04
23	FOUNDATION BLOT M12	04
22	RUBBER BUSH MATCHING WITH PIPE	01
21	FOUNDATION PLATE 6THKX400X400MS PLATE	02
20	NEOPRENE RUBBER GASKET 6THK.	01SET
19	MS PIPE 100# IS: 1239 P.T (1990)- HAVY GRADYE	01
18	COUPLING PLATE 5THKX180X130 MS PLATE , 100#HOLE AT CENTRE	01
17	LATCH FOR SHUTTER	01
16	BRASS SCREW M6XM16	04
15	ANGLE 5THK,X 50 X 50 X30	04
14	SHUNT , 0.1 OHM, 0.5 A, 50 mV	01
13	COPPER LINK 2.5 THK ,X 12 X LENGTH AS REQD.	01
12	BRASS WASHER	AS REQD
11	BRASS NUT,M6	AS REQD
10	BRASS STUD, M6 X 50	AS REQD
9	TERMINAL PLATE,6THKX160X200PHLINDICLAM SHT	01
8	HINGE FOR SHUTTER	02
7	CASTLE LOCK WITH ONE KEY PER TEST STATION	01
6	NAME PLATE 0.9THKX 120 X 160 X ANODISED ALUMINUM	01
5	SHUTTER 3mm THK MS SHT	01
4	TOP 475X350X3mm THK MS SHT	01
3	SIDE PLATE 300X420X300X3mm THK MS SHT	01
2	REAR PLATE 425X420X3mm THK. MS SHT	01
1	BOTTOM PLATE 250X175X3mmTHK, MS 100# HOLE AT CENTER	01
ITEM	DESCRIPTION	qty
	BILL OF MATERIAL	

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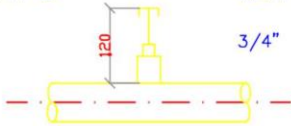
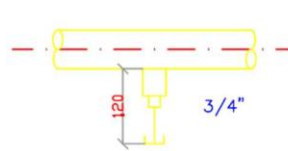


SECTION : P&PD					
	NAME	SIG.	CHKD	MAHARASTRA NATURAL GAS LTD	
DSGN					
DRWN				CNG & CITY GAS DISTRIBUTION PUNE	
CHKD & VERNIFIED				SCALE : 1:10	
APPROVED				DRG NO MNGL/PLANG/ STEEL/30	
6	5	4	3	2	1

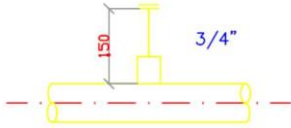
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VENT

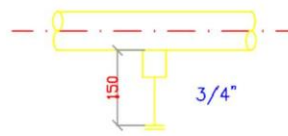
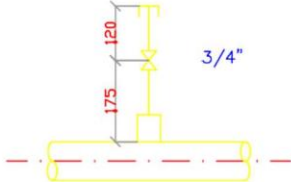
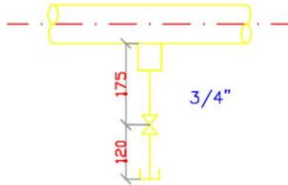
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V1PD1
D1P

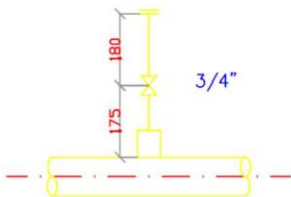
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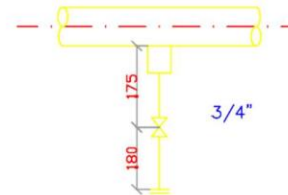
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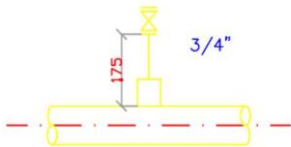
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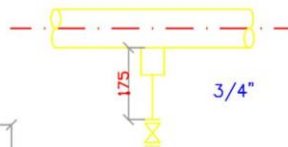
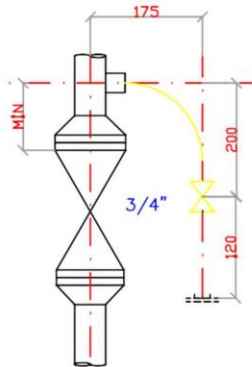
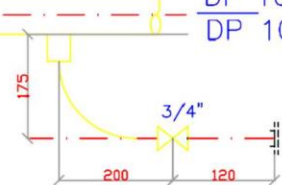
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V5



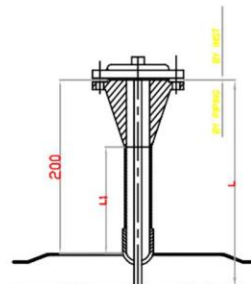
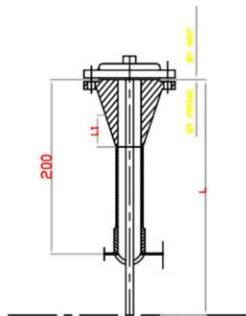
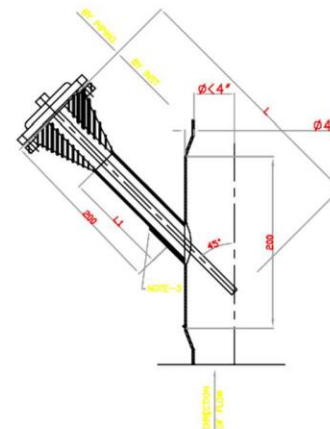
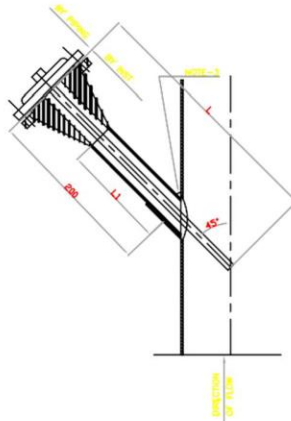
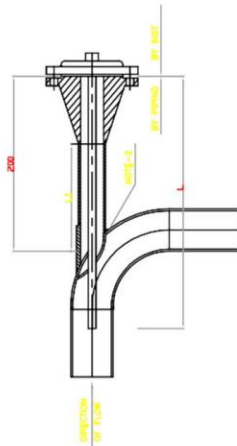
D5

DC 9
DF 9
DP 9DC 10
DF 10
DP 10

NOTES

1. DIMENSIONS ARE VALID FOR 75mm (MAX) THICKNESS INSULATION FOR HIGHER INSULATION THICKNESS INCREASE DIMENSION AS REQUIRED.
2. VENTS & DRAINS SHALL BE PROVIDED WITH GATE GLOBE OR PLUG VALVE WITH HALF COUPLING OR STUB IN WITH CAP OR FLANGE BLIND FLANGE AS PER PIPING SPECIFICATIONS
3. VENTS/DRAINS CAN BE PROVIDED ON FLAT SIDE OF ECCENTRIC REDUCERS ON SIZES 4" & ABOVE
4. LEGEND V=VENT, D=DRAIN, C=CAP, F=FLANGE, P=PLUG
5. PLUGGED END OF VALVE OR FITTING SHALL BE THREADED

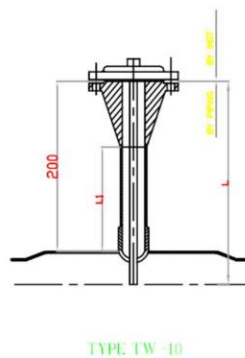
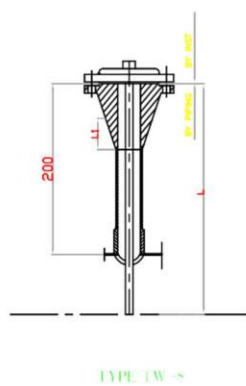
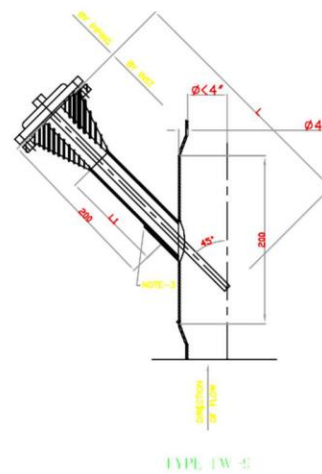
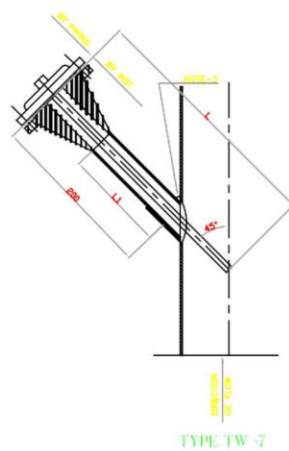
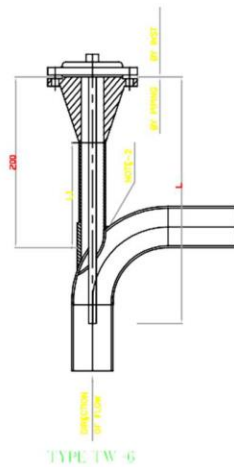
REV. NO.	DATE	ZONE	DESCRIPTIONS	BY	APPROD	REVISIONS	REFERENCE	DRW. NO.
SECTION 2 P&PD								
DESIGN						VENT & DRAIN FOR LINE 2" & ABOVE		
DRWN								
APPROVED						SCALE: 1" = 1'-0"		
						MATERIAL: MNGD/PLUMB/STEEL/31		



LINE DIA	1/2" FLANGED WELD
4"	200
6"	300
8"	300
10"	300
12"	300
14"	300
16"	400
18"	400
20" & LARGER	500
VESSELS	AS REQUIRED

6. ELABORW MIN. 4" OR LARGER
7. VERTICAL LINE 4" OR LARGER
8. HORIZONTAL LINE 4" OR LARGER
9. VERTICAL LINE LESS THAN 4"
10. HORIZONTAL LINE DIA LESS THAN 4"

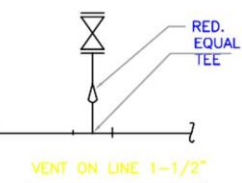
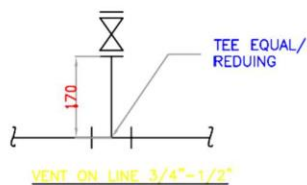
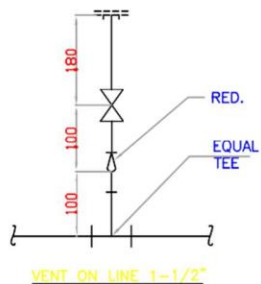
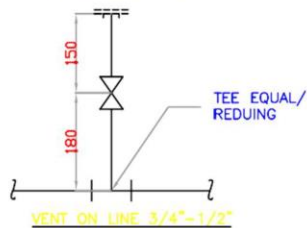
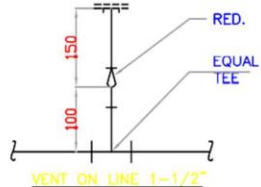
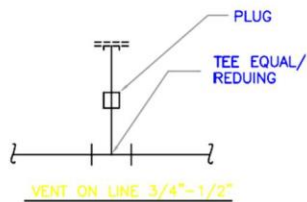
REV. NO.		DATE				DESCRIPTIONS		BY		APPROV			
REVISIONS										REFERENCES		DRW. NO.	
SECTION : P&P													
	NAME	DATE	TIME	DATE	WELLS INSTALLATION 1 1/2" DIA TAPS								
DSCH													
DRWN													
APPROVED					SCALE : AS SH								
					DWG. NO : MNSL/PLNG/ STEEL 32								



LINE	DIA	1.5" FLANGED WELD
4"		200
6"		300
8"		300
10"		300
12"		300
14"		300
16"		400
18"		400
20" & LARGER		500
VESSELS		AS REQUIRED

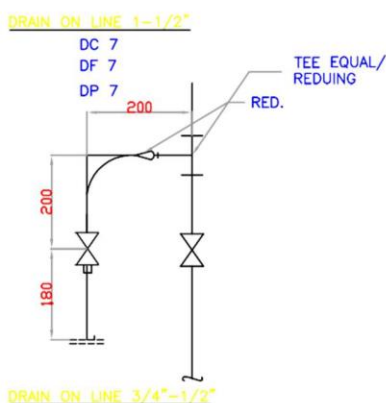
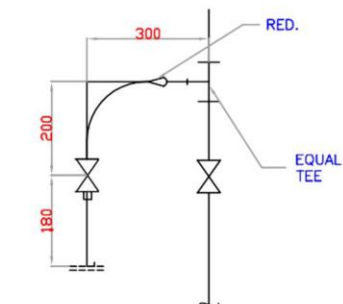
6. ELABORW MIN. 4"Ø OR LARGER
7. VERTICAL LINE 4"Ø OR LARGER
8. HORIZONTAL LINE 4"Ø OR LARGER
9. VERTICAL LINE LESS THAN 4"
10. HORIZONTAL LINE DIA LESS THAN 4"

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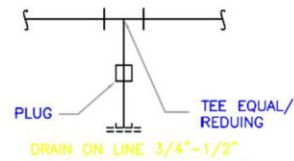


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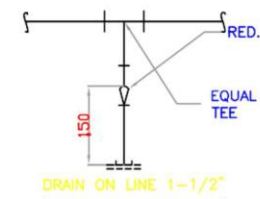
1. DIMENSIONS ARE VALID FOR 50mm (MAX) THICKNESS INSULATION FOR HIGHER INSULATION THICKNESS IN CASE DIMENSIONS AS PREQUIRED.
2. VENTS & DRANS SHALL BE PROVIDED WITH GATE GLOBE OR PLUG VALVE
3. LEGEND V=VENT D=DRAIN C=CAP F=LANGE R=REDUCER
4. PLUGGED END OF VELVE OR FITING SHALL BE THREADED



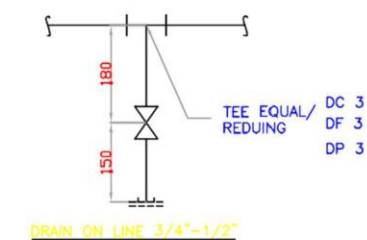
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DF 8
DP 8



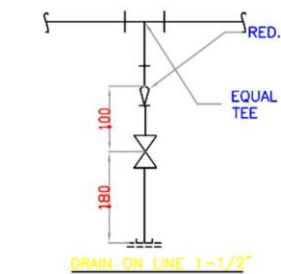
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DF 2
DP 2



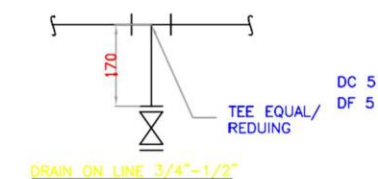
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DP 2



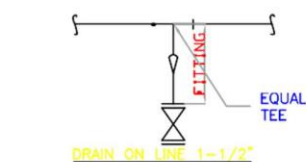
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DF 3
DP 3



DC 4
DF 4
DP 4

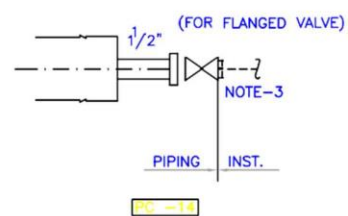
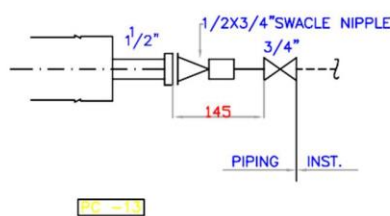
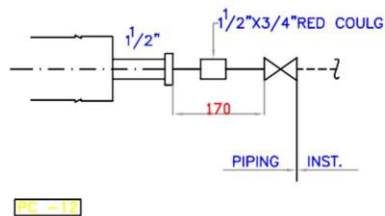
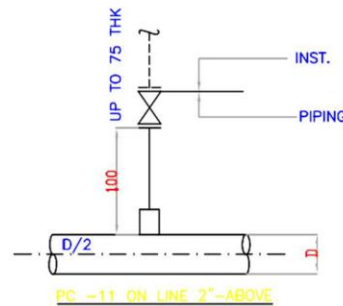
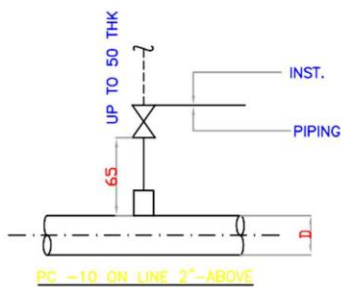
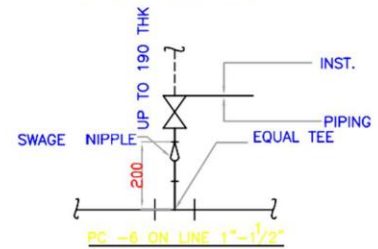
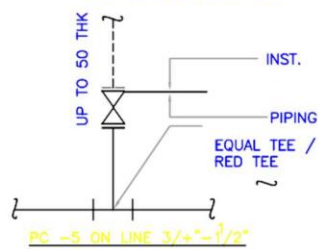
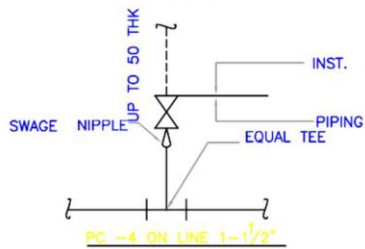
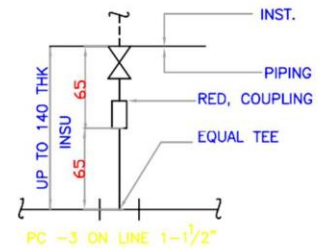
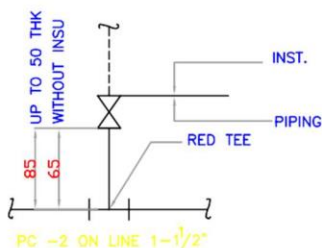
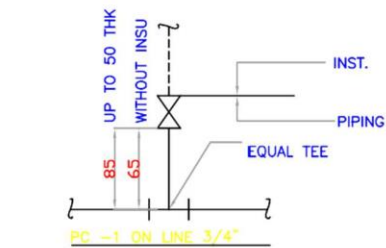


DC 5
DF 5



DC 6
DF 6

REV. NO.	DATE		DESCRIPTIONS	BY	APPRD.		
REVISIONS						REFERENCES	DRW. NO.
SEE DRAWING 2 P&ID							
	NAME	DATE	CHKD	DATE	WELLS INSTALLATION ON LINES 1 1/2" DIA TAPS		
DSGN							
DRWN							
APPROVED							
					SCALE	A.S.S	
					DRG. NO.	MING/PLANG/ STEEL 33	



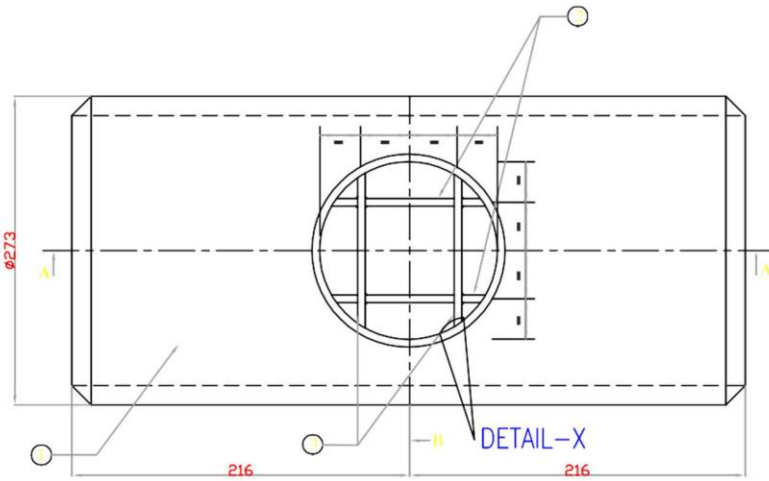
PC-15 WITH 2 VALVE

ON VESSELS/COLUMNS

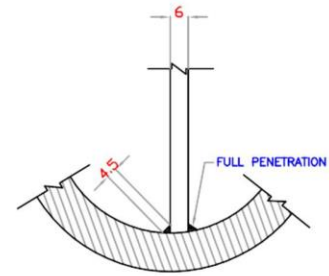
NOTES: -

1. THE INDICATED DIMENSIONS ARE IN MINIMUM WHICH ALSO COVER INSULATION TO THE EXTENT SHOWN ABOVE IN HIGHER THICKNESS OF INSULATION THAN INDICATED THE DIFFIENCE SHALL BE ADDED IN THE DIMENSIONS SHONWN
2. PRESSURE TAPPING SHALL BE PROVIDED THE DIFFERENCE SHALL BE ADDED IN THE DIMENSION SHOWN ABOVE ACCORDINGLY TEE,HALF COUPLING OR STUB -IN AS PER PIPENG SPECIFICATION
3. IN CASE OF FLGD VALVES BOLTING & GASKET ON BOTH SIDE OF VELVE BE IN PIPING SCOPE.
4. IN CASEOF TAPPING PROVID OTHER THAN INDICATED IN THIS STD FOR LAYOUT REASONS DETAILS DIMENSIONS WILL BE CALLED OUT.

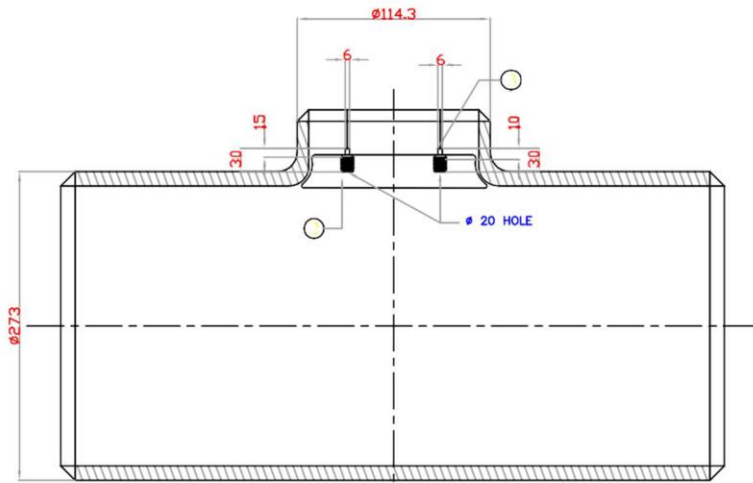
REV NO.	DATE	DESCRIPTIONS	BY	APPRD	REFERENCES	DRW. NO.
REVISIONS						
PRESSURE TAPPING						
DESIGN						
DRAWN						
APPROVED				SCALE: A.S.S		
				MNGU/PLANG/ STEEL 34		



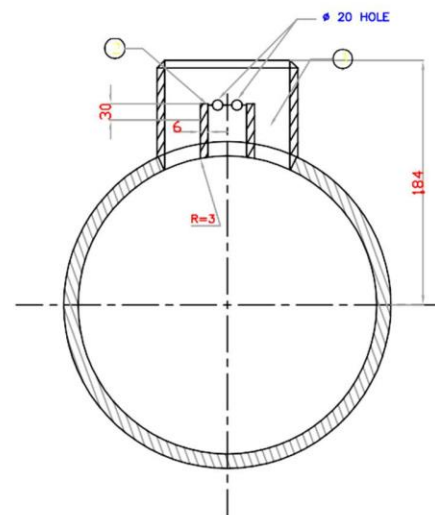
PLAN



DETAIL-X



SECTION A-A



SECTION B-B

QUANTITY – AS per SOR

NOTES :-

1. THE BARRED TEE IS INTENDED TO BE SUITABLE FOR SCRAPER PIGS AND USE LINE IN LINE FOR BIRDIRECTIONAL GAS FLOW
2. THE GUDE BARS SHALL BE EXTENDED HTC SO THAT THY GET FLUSHED WITH THE INSIDE DAMATER OF THE SAME.
3. THE CNTROUR OF THE GUADE BARS SHALL BE THAT THEY GO ANDING THE INTERNAL SHAPE OF THE BRANCH
4. THE CONNECTIONG PLATE SHALL BE WELDED WITH THE STAIGHT OF THE BRANCH
5. RED THIS DROING TOGETHER WITH MNGL TECHNICAL SPECIFICATOIN NO. MNGL SHEET /TS/19FOR BARRED TEES
6. THE BARRED TEE IS INTENDED TO BE SUITABLE FOR UNDER INSTALLATION.
7. BUTT-WELD ENDS SHALL BE BELVELS IN ACCORDNCE WITH MSS-SP-75 / B 16.25 AND SHOLD MATCH WITH RUN AND BRANCH PIPES WILL THICKNESS AS INNONNACATED PIPE DATELS

ITEM NO.	DESCRIPTION	QTY	MATERIAL
1	RED TEE S.W. CNB PER ASME 16.9 SIZE 10"x10"x4"	1	A 234 WP Suhastkash (thk(mm))
2	GUDE BAR	2	ASTMA-36/ASTMA-516Gr-70
3	CONNECTING PLATE	2	ASTMA-36/ASTMA-516Gr-70

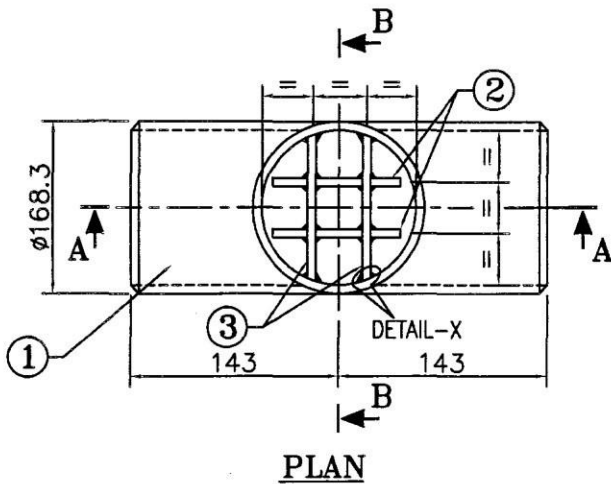
DESIGN DA-A

- | | |
|------------------------|----------------|
| 1. SERVICE | 1. NATURAL GAS |
| 2. DESIGN PRESSURE | 2. 19 KG/cm |
| 3. DESIGN TEMP. | 3. 0 TO 80°C |
| 4. CORROSION ALLOWANCE | 4. 1.5mm |
| 5. HYDRO-TEST PRESSURE | 5. 28.5 Kg/cm |

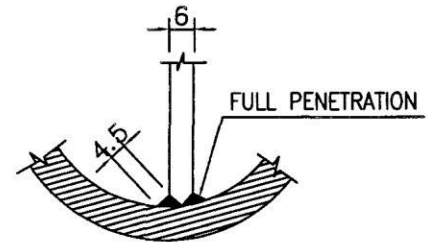
CONNECTING PIPE DETAILS:

- | | |
|----------------|-------------------------------------|
| 1. RUN PIPE | 1. #10"(273) WT 6.4mm |
| 2. BRANCH PIPE | 2. #4(114.3) WWT 6mm
API 5L Gr.B |

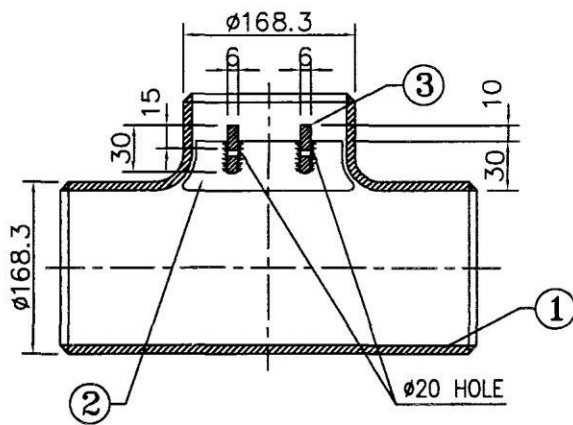
REV. NO.	DATE	DESCRIPTIONS	BY	APPROD																	
REVISIONS			REFERENCES		DRW. NO.																
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NO.	NAME	DATE	CHKD	DATE																	
1	DESIGN																				
2	DRWN																				
APPROVED			SCALE: 1:1		DRW. NO: MNGL/PLNG/ STEEL 37																



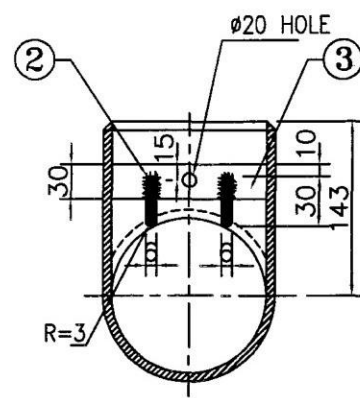
PLAN



DETAIL-X



SECTION A-A



SECTION B-B

QUANTITY - As per SOR

NOTES:-

1. THE BARRED TEE IS INTENDED TO BE SUITABLE FOR SCRAPER PIGS AND USE IN LINE FOR BIRDIRECTIONAL GAS FLOW.
2. THE GUIDE BARS SHALL BE EXTENDED INTO THE RUN SO THAT THEY GET FLUSHED WITH THE INSIDE DIAMETER OF THE SAME.
3. THE CONTOUR OF THE GUIDE BARS SHALL BE SUCH THAT THEY GO ALONG THE INTERNAL SHAPE OF THE BRANCH.
4. THE CONNECTING PLATE SHALL BE WELED WITH THE STRAIGHT PORTION OF THE BRANCH.
5. READ THIS DRAWING TOGETHER WITH ~~TECHNICAL SPECIFICATION NO~~ *MNG/L/Steel/TS/119* FOR BARRED TEES
6. THE BARRED TEE IS INTENDED TO BE SUITABLE FOR UNDER GROUND INSTALLATION.
7. BUTT-WELD ENDS SHALL BE BEVELED IN ACCORDANCE WITH MSS-SP-75 / B 16.25 AND SHOULD MATCH WITH RUN PIPE AND BRANCH PIPE'S WALL THICKNESS AS INDICATED IN CONNECTING PIPE DETAILS.

DESIGN DATA

1. SERVICE : NATURAL GAS
2. DESIGN PRESSURE : 19 Kg/cm²
3. DESIGN TEMP. : 0 TO 65°C
4. COEESION ALLOWANCE : 0.5mm
5. HYDRO-TEST PRESSURE : 28.5 Kg/cm²

CONNECTING PIPE DETAILS

1. RUN PIPE : $\phi 6''(168.3) \times \text{WT } 6.4 \text{ mm, API 5L GR. B}$
2. BRANCH PIPE : $\phi 6''(168.3) \times \text{WT } 6.4 \text{ mm, API 5L GR. B}$

REV NO	DATE	ZONE	DESCRIPTIONS	BY	APPRO	REFERENCES	DRG. NO.
			REVISIONS				



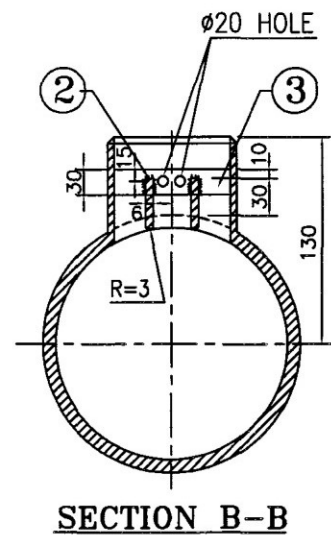
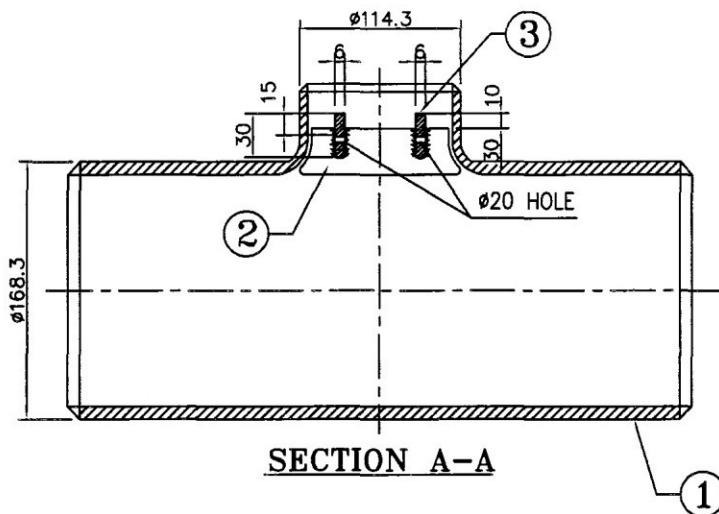
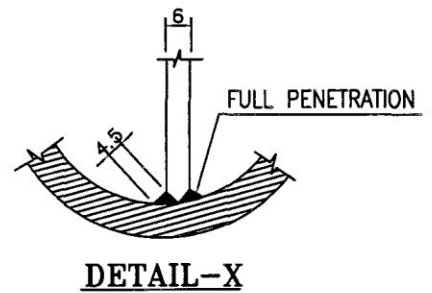
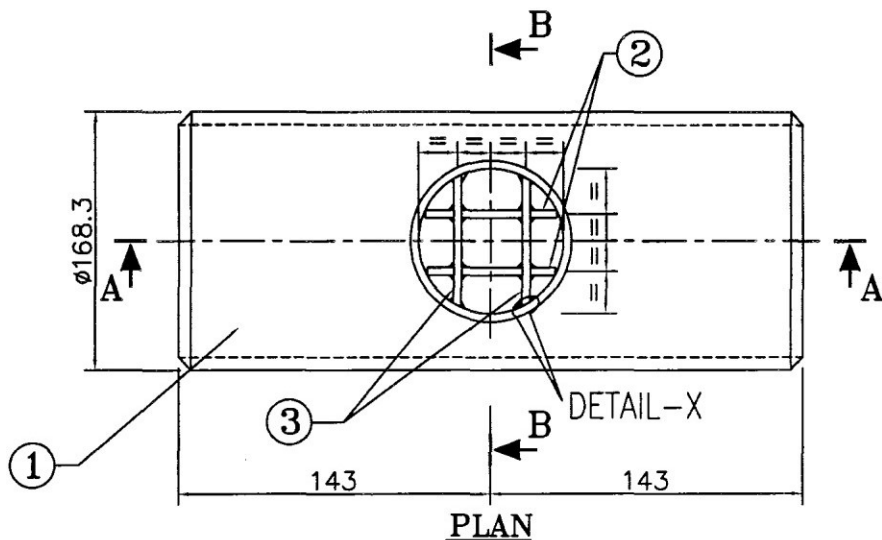
महाराष्ट्र नैचुरल गॅस लिमिटेड
MAHARASTRA NATURAL GAS LTD

CNG & CITY GAS DISTRIBUTION
PROJECT FOR PUNE CITY

BARRED TEES

SCALE : NTS

DRG.NO *MNG/L/Plng./Steel/138*



QUANTITY - As per SOR

NOTES:-

1. THE BARRED TEE IS INTENDED TO BE SUITABLE FOR SCRAPER PIGS AND USE IN LINE FOR BIRDIRECTIONAL GAS FLOW.
2. THE GUIDE BARS SHALL BE EXTENDED INTO THE RUN SO THAT THEY GET FLUSHED WITH THE INSIDE DIAMETER OF THE SAME.
3. THE CONTOUR OF THE GUIDE BARS SHALL BE SUCH THAT THEY GO ALONG THE INTERNAL SHAPE OF THE BRANCH.
4. THE CONNECTING PLATE SHALL BE WELDED WITH THE STRAIGHT PORTION OF THE BRANCH.
5. READ THIS DRAWING TOGETHER WITH MNG's TECHNICAL SPECIFICATION NO MNG/Steel/TS/19
6. THE BARRED TEE IS INTENDED TO BE SUITABLE FOR UNDER GROUND INSTALLATION.
7. BUTT-WELD ENDS SHALL BE BEVELED IN ACCORDANCE WITH MSS-SP-75 / B 16.25 AND SHOULD MATCH WITH RUN PIPE AND BRANCH PIPE'S WALL THICKNESS AS INDICATED IN CONNECTING PIPE DETAILS.

ITEM NO.	DESCRIPTION	QTY.	MATERIAL
1	RED. TEE B.W. END AS PER ASME16.9 SIZE 6"x6"x4"	1	A 234 WPB, Sch.Std X Sch. XS Thk.(Min.)
2	GUIDE BAR	2	ASTMA - 36 / ASTMA - 516 Gr. 70
3	CONNECTING PLATE	2	ASTMA - 36 / ASTMA - 516 Gr. 70



DESIGN DATA

1. SERVICE : NATURAL GAS
2. DESIGN PRESSURE : 19 Kg/cm²
3. DESIGN TEMP. : 0 TO 65°C
4. CORROSION ALLOWANCE : 1.5mm
5. HYDRO-TEST PRESSURE : 28.5 Kg/cm²

CONNECTING PIPE DETAILS

1. RUN PIPE : #6"(168.3) x WT 6.4 mm.
API 5L Gr. B
2. BRANCH PIPE : #4"(114.3) x WT 6.4 mm.
API 5L Gr. B

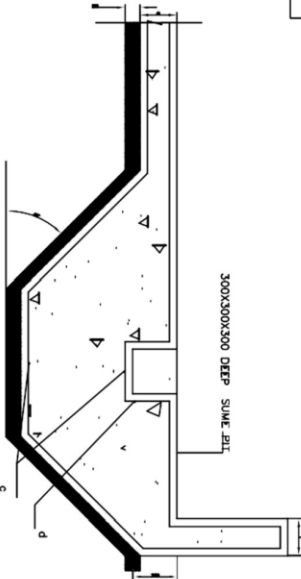
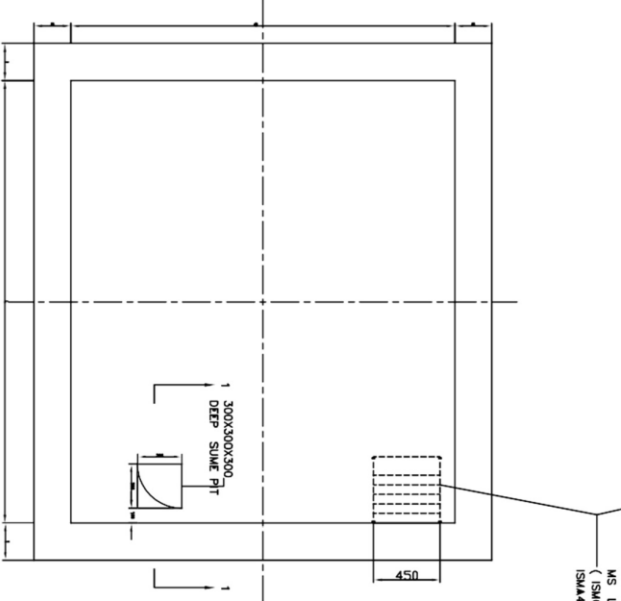
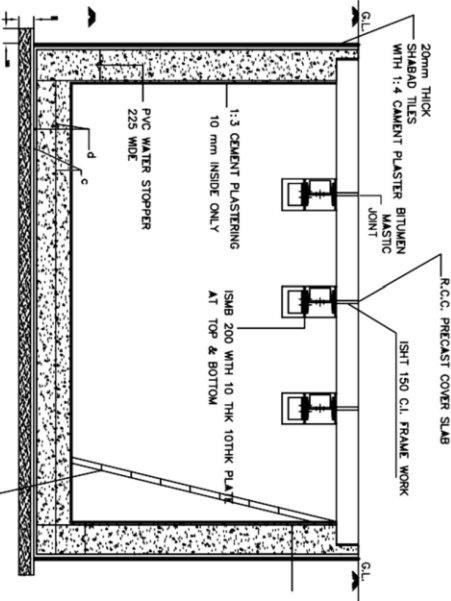
REV NO	DATE	ZONE	DESCRIPTIONS	BY	APPRO	REFERENCES	DRG. NO.
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 महाराष्ट्र नैचुरल गॅस लिमिटेड MAHARASTRA NATURAL GAS LTD		
CNG & CITY GAS DISTRIBUTION PROJECT FOR PUNE CITY		
BARRED TEE		SCALE : NTS DRG.NO MNG/Plng/Steel/39

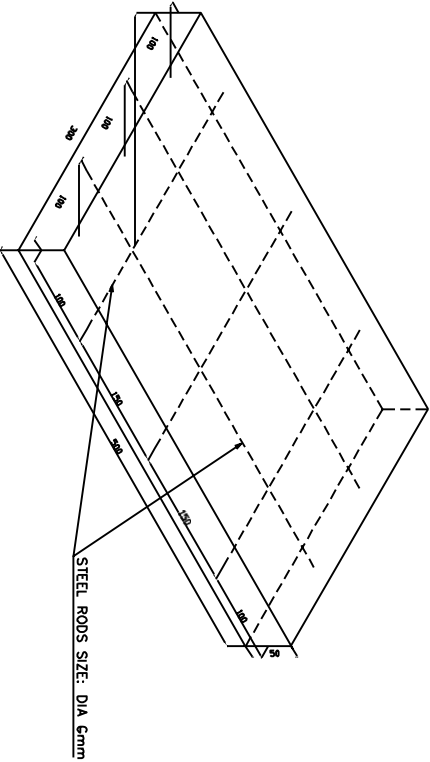
DETAILS OF CHAMBER I									
VALVE PIT NO.		REINFORCEMENT DETAIL							
L	B	H	T	a	b	c	d	REMARKS	
01	3000	2600	2200	250	10Y@150CRS	10Y@300CRS	10Y@150CRS	10Y@150CRS	
02	2600	2300	2200	250	10Y@150CRS	10Y@300CRS	10Y@150CRS	10Y@150CRS	
03	2800	2000	2200	250	10Y@150CRS	10Y@300CRS	10Y@150CRS	10Y@150CRS	
04	1300	1000	2200	150	10Y@150CRS	10Y@150CRS	10Y@150CRS	10Y@150CRS	
05	2100	2000	2200	150	10Y@150CRS	10Y@300CRS	10Y@150CRS	10Y@150CRS	
06	2800	2500	2200	250	10Y@150CRS	10Y@300CRS	10Y@150CRS	10Y@150CRS	
07	2000	1720	2200	250	10Y@150CRS	10Y@300CRS	10Y@150CRS	10Y@150CRS	

NOTES

01. ALL DIMENSIONS ARE IN MM
02. GRADE OF C CONCRETE SHALL BE M25
03. Y INDICATES COLD TWIST DEFORMED RODS CONFORMING IS 1786
04. PROVIDE 25mm CLAYER COVER TO MAIN REINFORCEMENT UNLESS OTHERWISE SPECIFIED
05. SRC OF SOIL IS ASSUMED AS 15/50M
06. WATER TABLE IS ASSUMED AT 1M BELOW GRADE LEVEL
07. FOR COVER SLAB DETAILS REFER DRG. NO. 50046-12-00-00002
08. BOX TYPE WATER PROOFING SHOULD BE DONE TO MAKE THE CHAMBER WATER PROOF
09. APPLY BITUMEN MASTIC ON ALL THE JOINTS OF THE COVER FOR MAKING IT LEAKPROOF
10. PROVIDE SLOPE FOR THE BASE SLAB TOWARDS THE SUMP PIT
11. ENGRAVING TO BE DONE ON COVER SLABS
- I. MAHARASTRA NATURAL GAS LTD
- II. YEAR OF CONSTRUCTION
- III. MANUFACTURERS NAME



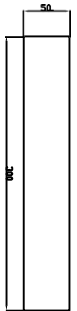
MAHARASTRA NATURAL GAS LTD.			
DATE	13.07.04	TITLE	VALVE CHAMBER DETAIL
DESIGNED BY	DATE	APPROVED BY	DATE
DATE	DATE	DRAWING NO.	50046-12-00-00001
REV	1		



PLAN



FRONT VIEW

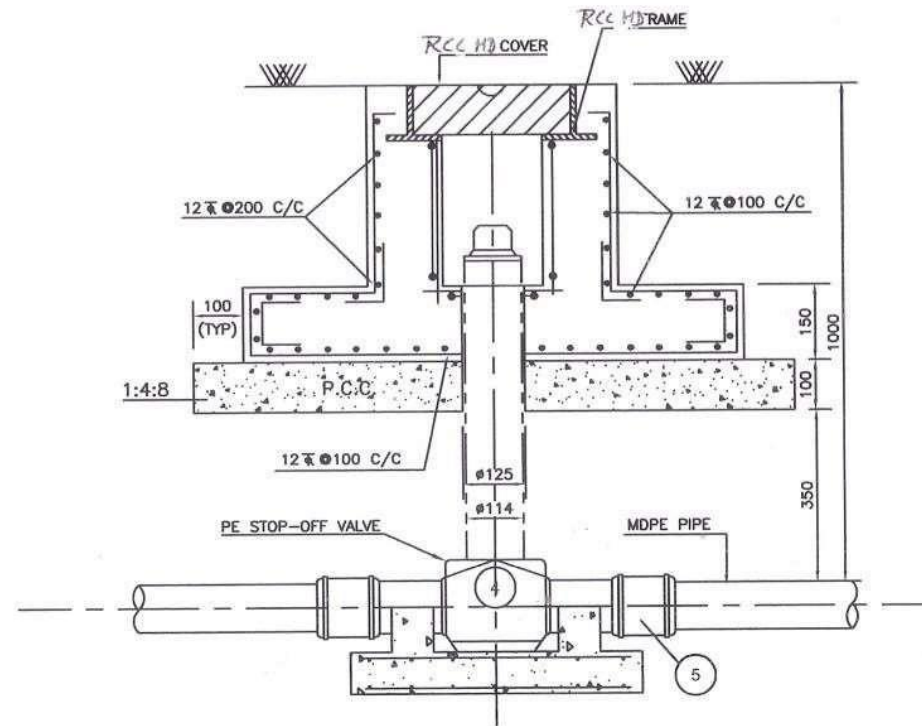


SIDE VIEW

NOTES:

1. ALL DIMENSION ARE IN MM UNLESS OTHERWISE SPECIFIER SPECIFIED.
2. CONCRETE FOR MARKER SHALL BE M-20.

THIS PRINT IS THE PROPERTY OF MAHARASHTRA GAS LTD. IT IS TO BE USED ONLY FOR THE PURPOSE FOR WHICH IT WAS LENT AND MUST NOT BE USED IN ANY WAY DETRIMENTAL TO THE INTEREST OF THIS COMPANY AND IS SUBJECT TO RETURN ON DEMAND.

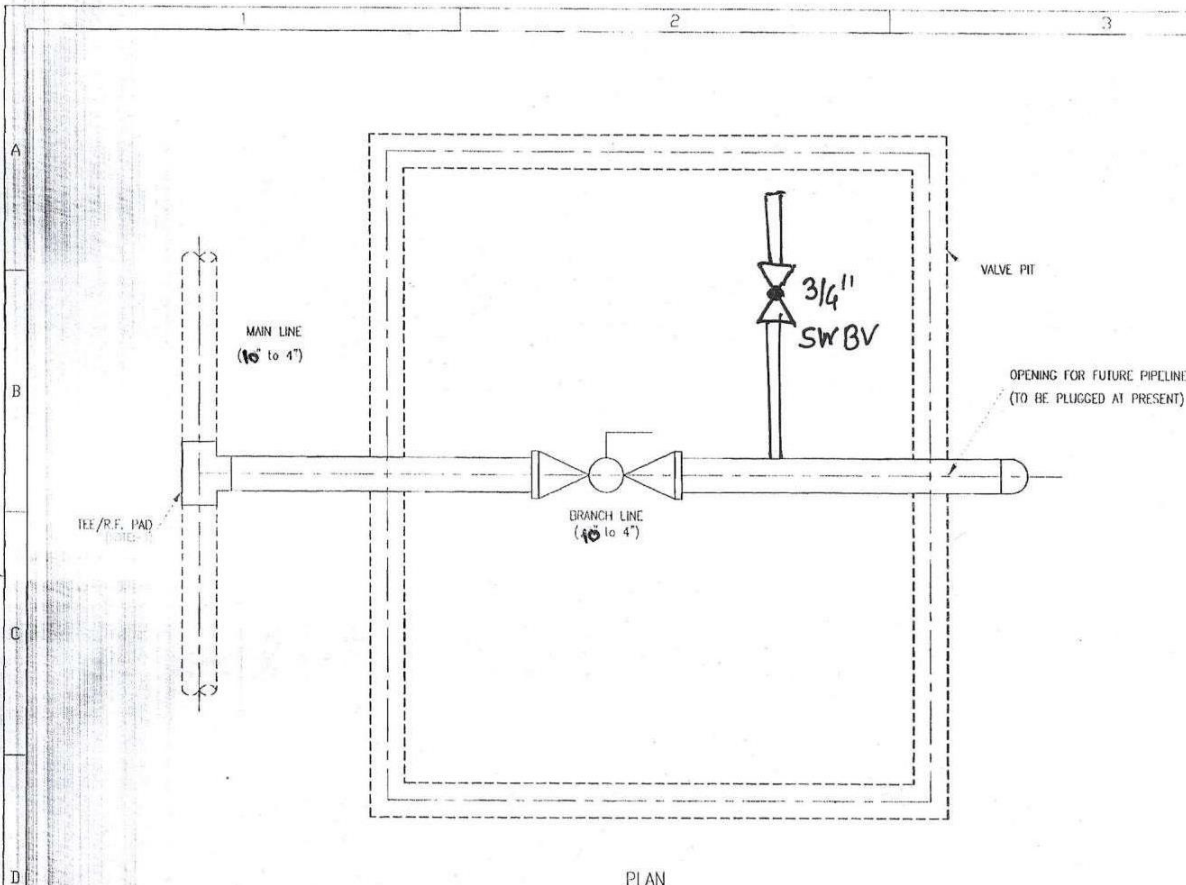


SECTION A-A

NOTES -

1. ALL DIMENSIONS ARE IN MM.
2. THE CONCRETE SHALL HAVE A CHARACTERISTIC STRENGTH OF 20 N/MM²
3. THE COVER FOR REINFORCEMENT SHALL BE 50 MM ON OUTER FACES AND 50 MM ON INNER FACE.
4. THE SFRC COVER SHALL HAVE REINFORCED CONCRETE OF GRADE M-35 CONFORMING TO IS:456-1978.
5. DEBRIS BACKFILL TO BE REMOVED & GOOD EARTH TO BE FILLED IN AREA OF 1.5 M x 1.5 M WITH PROPER COMPACTION AND CONSOLIDATION BY WATER.
6. GASKET OF RUBBER OR ANY OTHER EQUIVALENT MATERIAL OF MATCHING DIMENSIONS SHALL BE SUPPLIED & USED BY THE CONTRACTOR TO PREVENT INGRESS OF WATER INTO THE VALVE PIT.
7. 75mm THICK PCC(1:2:4) OF DIMENSION 300mm X 300mm FOR VALVE OF SIZES FROM 63mm TO 125mm SHOULD BE PROVIDED FOR SUPPORTING THE PE STOP OFF VALVE AT THE BASE.
8. RUBBER SHEET OF MIN. 6mm THICK SHOULD BE PROVIDED BETWEEN BASE OF THE VALVE AND PCC TOP SURFACE.

MAHARASHTRA NATURAL GAS LIMITED			
DRAWN BY PLNG	DATE: 06/05/04	TITLE - RCC PIT FOR PE STOP-OFF VALVE(ø63 TO 125 mm)	
CHECKED BY	DATE:		
APPROD. BY	DATE:	DRAWING NO: MNL/ENG/CIVIL/10A	REV. 0



NOTES

1. TOP OF THE PIPE SHALL BE AT MINIMUM 1.2M DLPIT.
2. APPROXIMATE SIZE OF THE PIT WILL BE 2Mx2M & 2Mx1.5M. IT DEPENDS ON THE SHT. CONDITION.
3. APPROXIMATE SIZE OF THE PIT WILL BE 2Mx2M & 2Mx1.5M. IT DEPENDS ON THE SHT. CONDITION.
4. BRANCHING CONNECTIONS (TEE/ R.F. PAD) SHALL DEPEND UPON THE MAIN LINE & BRANCH LINE.

LEGEND



DW BALL VALVE

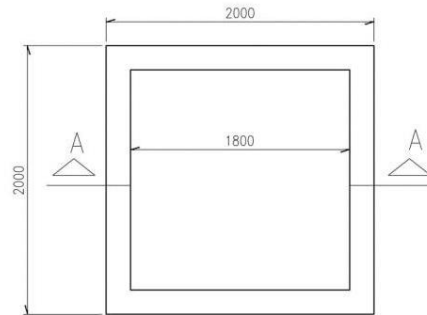
STATUS

TITLE: GENERAL ARRANGEMENT DRAWING
FOR FUTURE TAP-OFF POINTS

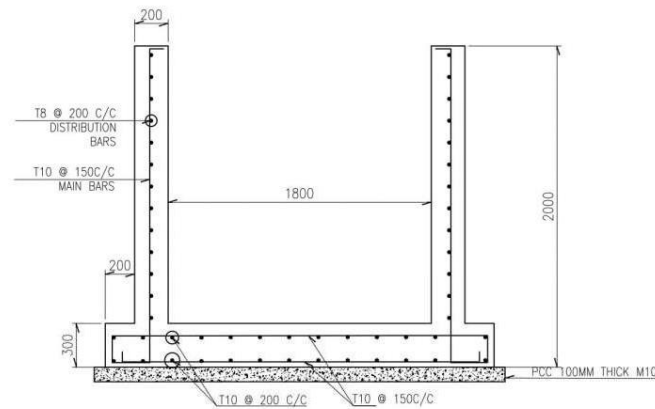
CLIENT: MINGL. PUNE

PROJECT: CGD PUNE

MINGL/Ping./Steel/40



TYP PLAN OF CHAMBER



SECTION A-A

LEGENDS:

CL	----	CENTRE LINE
OGL	----	ORIGINAL GROUND LEVEL
NGL	----	NATURAL GROUND LEVEL
EL	----	ELEVATION
FFL	----	FINISHED FLOOR LEVEL
TYP.	----	TYPICAL
LVL.	----	LEVEL
THK.	----	THICK / THICKNESS
DET.	----	DETAIL
RCC	----	REINFORCED CEMENT CONCRETE
PCC	----	PLAIN CEMENT CONCRETE

NOTES:

- 1) IF DOUBT ASK, DO NOT SCALE THE DRAWING.
- 2) BEARING CAPACITY = 400 KN/SQM IS CONSIDERED FOR DESIGN
- 3) GRADE OF MATERIAL:-
CONCRETE:- M25 WITH 20MM DOWN GRADED AGGREGATES.
STEEL:- FE500 DEFORMED BARS AS PER IS-1786.

ENGINEERING REFERENCE

CONSTRUCTION REFERENCE

HOLD

--NIL--

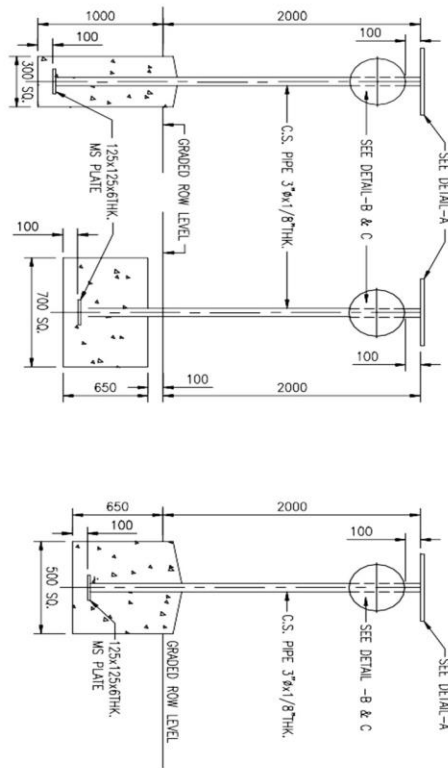
REVISION STATUS

DO NOT SCALE

FOR RO ISSUE ONLY			ISSUE	REVISIONS	DRN	CLEARED					APPO	DATE	FILE NAME : 33339999	MAHARASHTRA NATURAL GAS LTD.	CHAMBER RC DETAILS		
DEPT	SIGNATURE	DATE				CHEM	CIVIL	ELEC	IAC	MECH					SCALE: NTS	APPROVED PVP	DATE (RO ISSUE)
CIVIL															OFFICE-DISC:		DATE (CURRENT ISSUE)
															DRN: SKL		
															CHD: AM	DWG NO	ECS-2019-MHGL-DK-02-RC-07
																	ISSUE RD

IF ANY REVISIONS ARE MADE TO BE MADE, THE DESIGNER SHALL BE RESPONSIBLE FOR THE SAME. THE DESIGNER SHALL BE RESPONSIBLE FOR THE SAME. THE DESIGNER SHALL BE RESPONSIBLE FOR THE SAME.

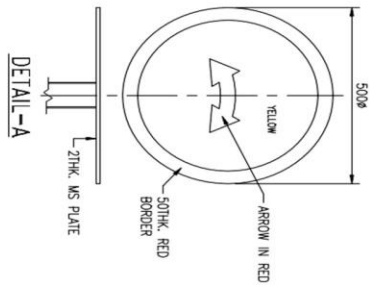
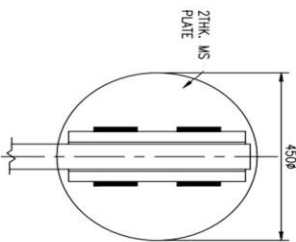
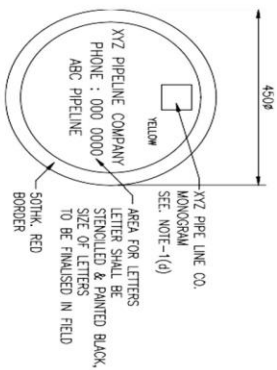
Steel Markers Drawing



TYPE-I
FOR NORMAL SOIL

TYPE-II
FOR DRIFTING
SAND SOIL

TYPE-III
FOR ROCKY AREAS

DETAIL-ADETAIL-B

DETAIL-C

1. ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE.
2. SCHEME OF PAINTING & COLORING.
- (a) UNDERGROUND STEEL STRUCTURE (EXCEPT THAT EMBEDDED IN CONCRETE) COAT THE EPOXY MAX. 300 MICRON THK.
- (b) ABOVEGROUND STEEL STRUCTURE : ONE COAT OF PRIMER & TWO COATS SPOURED COLOR PAINT.
- (c) BOLTS SHALL BE STITCHED ON BOTH SIDES OF THE POSTS IN BLACK.
- (d) COLOR SCHEME FOR XYZ PRETYPE CO. WINDOW SHALL BE AS DECIDED BY OWNER.
- (e) POST SHALL BE PAINTED WITH 250 WIDE ALTERNATE BANDS OF BLACK AND WHITE PAINT.
3. LOCATION
- (f) ALL OTHER ABOVEGROUND STEEL SHALL BE PAINTED YELLOW.
- (g) DIRECTION MARKER SHALL BE INSTALLED AS PER SPECIFICATIONS AS DIRECTED IN APPROVED DRAWINGS AND AS DIRECTED BY OWNER.
- (h) TWO NOS. ADDITIONAL DIRECTIONAL MARKERS SHALL BE PROVIDED 2500 MM FROM CHANGE IN DIRECTION ON EITHER SIDE.
- (i) OWNER MAKE PLATE SHALL BE THE PRELIMINE.
- (j) DIRECTION MARKER SHALL BE INSTALLED 100MM TO LEFT OF THE PIPE CENTER LINE/VEHICLE TOWARDS THE DIRECTION OF FLOW AND AS INDICATED IN LOCATION SKETCH.
4. THE DIRECTIONAL SHALL BE MADE OF CONCRETE WZO.
5. SIGN PLATE IN REGIONAL LANGUAGE SHALL BE PREPARED BY CONTRACTOR ON SIMILAR LINES AND APPROVED BY THE OWNER.
6. ALL WEIDS SHALL BE 4 MM.
7. IN ADDITION TO THIS, OSD AND ENGINEER GUIDELINES MUST BE COMPLIED WITH.

NOTES

TYPICAL DIRECTION MARKER DETAILS

1

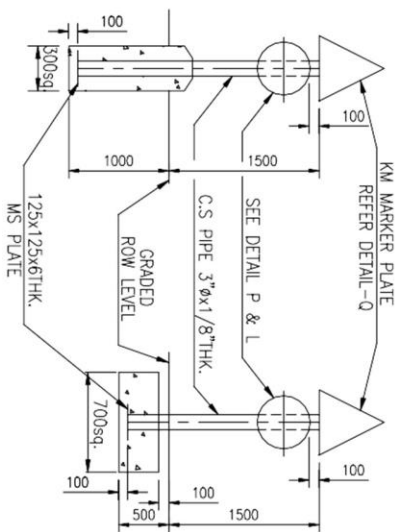
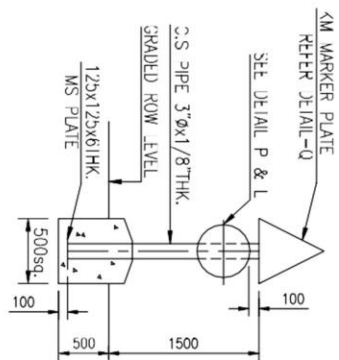
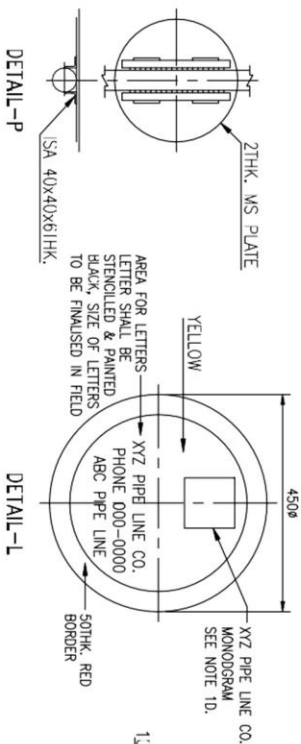
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3

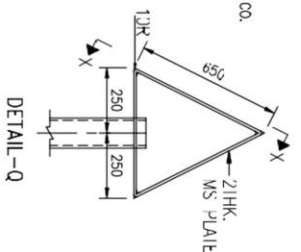
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NOTES

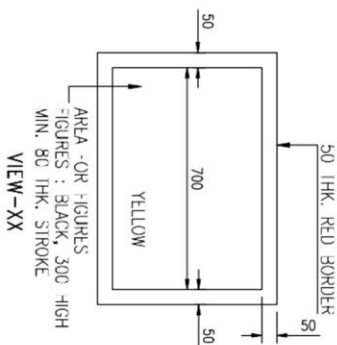
1. ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE.
2. SCHEME OF PAINTING & COLOURING.
 - (a) UNDERGROUND STEEL STRUCTURE (EXCEPT THAT EMBEDDED IN CONCRETE) COAT TAR EPOXY MIN. 300 MICRON THK.
 - (b) OVERGROUND STEEL STRUCTURE : ONE COAT OF PRIMER & TWO COATS SPECIFIED COLOUR PAINT.
 - (c) FIGURES SHALL BE STENCILED ON BOTH SIDES OF THE POSTS IN BLACK.
 - (d) COLOUR SCHEME FOR XYZ PIPELINE CO. MONOGRAM SHALL BE AS DIRECTED BY OWNER.
 - (e) POST SHALL BE PAINTED WITH 250 WIDE ALTERNATE BANDS OF BLACK AND WHITE PAINT.
 - (f) ALL OTHER ABOVEGROUND STEEL SHALL BE PAINTED YELLOW.
 - (g) LOCATION
 - (h) K.M. POST SHALL BE INSTALLED AT EVERY KILOMETERS AS PER REQUIREMENTS OF CONTRACT AND AS DIRECTED BY OWNER.
 - (i) OWNER NAME PLATE SHALL FACE THE PIPELINE.
 - (j) K.M. POST SHALL BE 500MM TO THE LEFT OF THE PIPE CENTRE LINE VIEWING TOWARDS THE DIRECTION OF FLOW AND AS INDICATED IN SKETCH.
 - (k) THE FOUNDATION SHALL BE MADE OF CONCRETE M20.
 - (l) THE HEIGHT OF THE K.M. POST MAY BE VARIED TO SUIT FIELD REQUIREMENTS.
 - (m) IN ADDITION TO THIS, OSD AND PNGRB GUIDELINES MUST BE COMPLIED WITH.

TYPE-I
FOR NORMAL SOILTYPE-II
FOR DRIFTING SAND SOILTYPE-III
FOR ROCKY AREAS

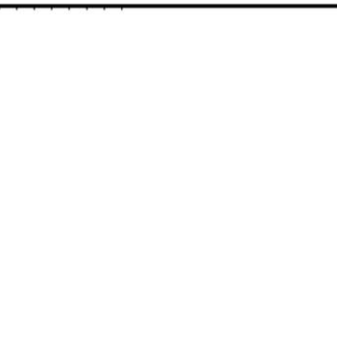
DETAIL-L



DETAIL-P



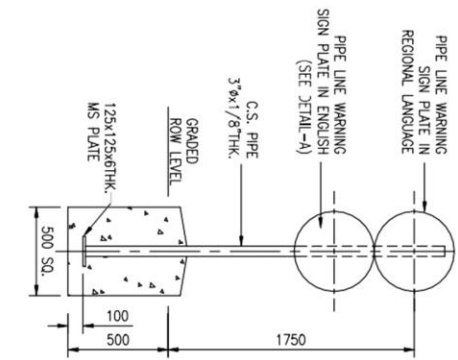
DETAIL-Q



VIEW-XX

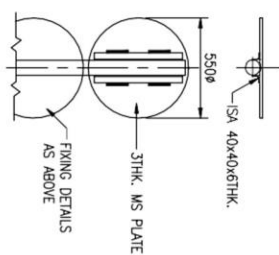
TYPICAL K.M. POST DETAILS

1. ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE.
2. SCHEME OF PAINTING & COLOURING.
 - (a) UNDERGROUND STEEL STRUCTURE
 - (b) CONCRETEd COAL TAP EROSION MIN. 300 MM CON. THK.
 - (c) OVERGROUND STEEL STRUCTURE : ONE COAT OF PRIMER & TWO COATS SPECIFIED COLOUR PAINT.
 - (d) ALL LETTERS EXCEPT WARNING SHALL BE PAINTED BLACK.
 - (e) COLOUR SCHEME FOR XYZ PIPELINE CO. MONOGRAM SHALL BE AS DIRECTED BY OWNER.
 - (f) POST SHALL BE PAINTED WITH 250 WIDE ALTERNATE BANDS OF BLACK AND WHITE PAINT.
 - (g) ALL OTHER ABOVEGROUND STEEL SHALL BE PAINTED YELLOW.
3. LOCATION
 - (a) THE PIPE LINE WARNING SIGN SHALL BE INSTALLED IN ACCORDANCE WITH CONTRACT REQUIREMENTS AND AS DIRECTED BY OWNER. IT SHALL BE INSTALLED TO THE LEFT OF THE PIPE CENTER LINE, VIEWING IN THE DIRECTION OF FLOW AT 300MM FROM PIPELINE O.D. AND THE WARNING SIGN PLATE SHALL FACE THE UTILITY BEING CROSSED.
 - (b) THE WARNING SIGN PLATE MAY BE MOUNTED ON VENT PIPES OR ON POST WHERE EVER POSSIBLE.
 - (c) THE FOUNDATION SHALL BE MADE OF CONCRETE W20.
4. SIGN PLATE IN REDUNDANT DANGER SHALL BE PREPARED BY CONTRACTOR ON SIMILAR LINES AND APPROVED BY THE OWNER.
5. IN ADDITION TO THIS, OSD AND PWSR GUIDELINES MUST BE COMPLIED WITH.



TYPE-III

FOR ROCKY AREAS



WARNING SIGN PLATE